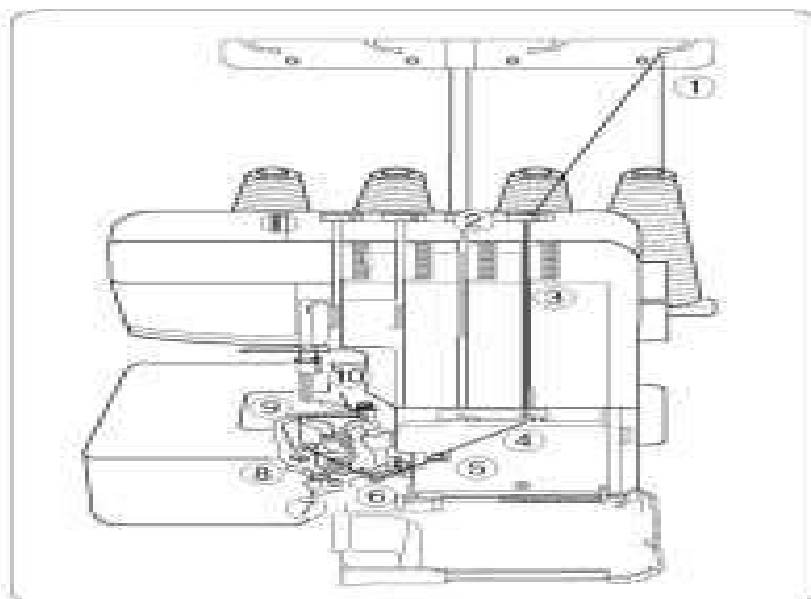


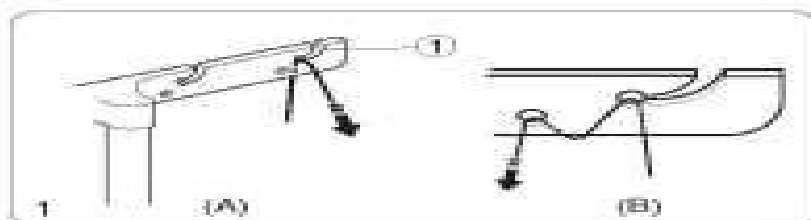


Threading the Lower Looper

Open the looper cover.

Place the spool of thread on the right side spool pin.

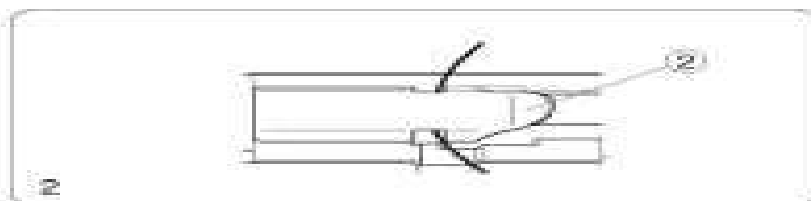
- The points to thread for lower looper are marked in green.
- A convenient threading chart is placed on the machine body inside the looper cover.



1. Draw the thread through the right side thread guide from back to front: A

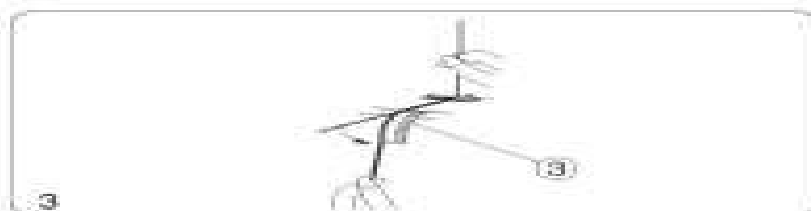
- If the thread is coming out from the thread guide groove, pass the thread through the thread guide hole again as shown: B

① Thread guide



2. After threading the thread guide bar, slip the thread into the first guide on the machine as shown.

② Thread guide



3. Hold the thread at both ends and tug gently to ensure the thread is correctly inserted between the tension discs. (If the presser foot lifter is raised, the thread easily inserts between the tension discs.)

③ Lower looper thread tension dial

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Lei Huang



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