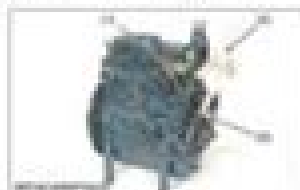


(2) External Components



Alternator, Starter and Others

1. Remove the air cleaner and muffler.
2. Remove the timing belt (2), fan pulley and fan belt (3).
3. Remove the alternator.
4. Remove the starter.

(When reassembling)

- Check to see that there are no cracks on the belt surface.

■ Important

- After reassembling the fan belt, be sure to adjust the fan belt tension.
- Do not confuse the direction of the fan.

- (1) Engine Fan (Forward)
- (2) Fan Belt
- (3) Timing Fan

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Engine Stop Solenoid (for Brackets in Stop Type)

1. Remove the engine stop solenoid (1).

(When reassembling)

1. Make sure that the plunger (2) of the engine stop solenoid (1) is maximum pulled out position. (Figure 34)
2. Make sure that the pin (3) of the cover and valve comes in contact with the engine stop lever (4) in the direction of Figure 35.
3. Make sure that the contact between the pin (3) of the engine stop solenoid (1) and the engine stop lever (4) meets in the good condition of Figure 35.
4. Tighten the engine stop solenoid mounting screws (5) with the above conditions 1. to 3. satisfied.
5. Apply battery voltage (12 V) to it and make sure that Figure 36 is satisfied.

■ Important

- Check to see that there are no dust on the mounting surface of the engine stop solenoid (1).
- When you applied a battery voltage (12 V) to the engine stop solenoid (1), make sure that the engine stops after the engine stop solenoid (1) operates the engine stop lever (4) and comes in contact with the stopper adjustment bolt (6).

- (1) Engine Stop Solenoid
- (2) Plunger
- (3) Pin
- (4) Engine Stop Solenoid Mounting Screws
- (5) Engine Stop Lever
- (6) Engine Stop Position
- (7) Solenoid Pin
- (8) Stopper Adjustment Bolt
- (9) Stopper Pin
- (10) Contact Pin
- (11) Stop
- (12) Stop
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- (100) Stop

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(3) Cylinder Head, Valves and Oil Pan



Cylinder Head Cover

1. Disconnect the breather hose (1).
2. Remove the cylinder head cover screws (2).
3. Remove the cylinder head cover (3).

(When reassembling)

- Check to see if the cylinder head cover gasket is not damaged.

Tightening torque	Cylinder head cover cover	Oil Pan
	0.8 N·m (0.2 ft·lb)	1.0 N·m (0.7 ft·lb)
	1.0 N·m (0.7 ft·lb)	1.0 N·m (0.7 ft·lb)

- (1) Breather Hose
- (2) Cylinder Head Cover Screws
- (3) Cylinder Head Cover

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Injection Pipes

1. Loosen the screws in the pipe clamp (1).
2. Remove the injection pipes (1).

(When reassembling)

- Don't compressed air into the pipes to blow out dust. Then, reassemble the parts in the reverse order.

Tightening torque	Injection pipe clamping nut	Oil Pan
	0.8 N·m (0.2 ft·lb)	1.0 N·m (0.7 ft·lb)
	1.0 N·m (0.7 ft·lb)	1.0 N·m (0.7 ft·lb)

- (1) Injection Pipe
- (2) Pipe Clamp

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Rocker Holder Assembly and Shim Plug

1. Remove the shimless plug (1).
2. Replace the rocker holder assembly etc.
3. Replace the shimless plug (2) and shim (3).
4. Remove the bolt (4) from the shim plug (3).
5. Remove the shim plug (3).

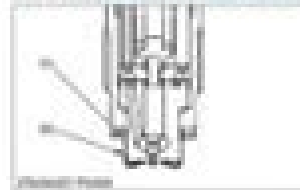
(When reassembling)

- Replace the shimless plug and bolt with new ones.

Tightening torque	Rocker holder assembly nut	Shimless plug
	0.8 N·m (0.2 ft·lb)	1.0 N·m (0.7 ft·lb)
	1.0 N·m (0.7 ft·lb)	1.0 N·m (0.7 ft·lb)
	1.0 N·m (0.7 ft·lb)	1.0 N·m (0.7 ft·lb)

- (1) Shimless Plug
- (2) Shim
- (3) Shim Plug
- (4) Shimless Plug Assembly
- (5) Shimless Plug
- (6) Shimless Plug

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Kubota Sm E4b Series Diesel Engine Service Repair Manual

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1. Understanding the eBook Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - The Rise of Digital Reading Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Personalized Recommendations
 - Kubota Sm E4b Series Diesel Engine Service Repair Manual User Reviews and Ratings
 - Kubota Sm E4b Series Diesel Engine Service Repair Manual and Bestseller Lists
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- Kubota Sm E4b Series Diesel Engine Service Repair Manual eBook Subscription Services
- Kubota Sm E4b Series Diesel Engine Service Repair Manual Budget-Friendly Options
- 6. Navigating Kubota Sm E4b Series Diesel Engine Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Sm E4b Series Diesel Engine Service Repair Manual Compatibility with Devices
 - Kubota Sm E4b Series Diesel Engine Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Highlighting and Note-Taking Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Interactive Elements Kubota Sm E4b Series Diesel Engine Service Repair Manual
- 8. Staying Engaged with Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Sm E4b Series Diesel Engine Service Repair Manual
- 9. Balancing eBooks and Physical Books Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Sm E4b Series Diesel Engine Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Setting Reading Goals Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Fact-Checking eBook Content of Kubota Sm E4b Series Diesel Engine Service Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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