



WELDING GUIDE  
Settings per American Wire as required  
for 100% penetration, 1/8" or less gap

Electrode	Wire	Voltage (V)	Wire Speed (in/min)	Thickness	Material
E7018-4 (DCRP)	3/32	2	15	1/8" - 3/16"	Carbon Steel
		2.5	2	1/8" - 3/16"	
		3.5	2.5	1/8" - 3/16"	
		5	4.5	3/16" - 1/4"	
		7	15	1/4" - 3/8"	
		8	25	1/4" - 3/8"	
	1/8	2	15	1/8" - 3/16"	
		3	25	1/8" - 3/16"	
		5	4	3/16" - 1/4"	
		7	5	1/4" - 3/8"	
		10	1	1/4" - 3/8"	
		12	1	1/4" - 3/8"	
E7018-1 (DCRP)	3/32	1	5	1/8" - 3/16"	Carbon Steel
		2.5	1.5	1/8" - 3/16"	
		4	2	3/16" - 1/4"	
		5	2.5	1/4" - 3/8"	
		7	1	1/4" - 3/8"	
		10	1	1/4" - 3/8"	
	1/8	2.5	1	1/8" - 3/16"	
		4	1.5	3/16" - 1/4"	
		5.5	2	1/4" - 3/8"	
		7	1	1/4" - 3/8"	
		10	1	1/4" - 3/8"	
		12	1	1/4" - 3/8"	
E7018-4 (DCRP)	3/32	15	15	3/16" - 1/4"	High Alloy
E7018-4 (DCRP)	3/32	15	15	1/4" - 3/8"	
E7018-4 (DCRP)	1/8	1	5	1/8" - 3/16"	Aluminum
E7018-4 (DCRP)	1/8	1	5.5	1/4" - 3/8"	
E7018-4 (DCRP)	3/32	15	1	1/8" - 3/16"	Aluminum
E7018-4 (DCRP)	3/32	15	1	1/4" - 3/8"	
E7018-4 (DCRP)	1/8	15	1	1/4" - 3/8"	Aluminum
E7018-4 (DCRP)	1/8	15	1	1/4" - 3/8"	

### WIRE FEED SPEED



### VOLTAGE CONTROL



ON

OFF

INPUT POWER

**HOBART** BETA-MIG 170  
CV POWER SOURCE / WIREFEEDER

# Hobart Beta Mig 170 Owners Manual

**JL Elias**



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