

1. This service manual explains the correct maintenance and repair procedures to ensure optimal performance and maximum service life for Hitachi construction machinery.

The serviceman is requested to read the manual thoroughly and consult it whenever he is not sure of correct servicing.

Use the manual not only as a reference guide to maintenance but also a text book to train new servicemen who are unfamiliar with Hitachi construction machinery.

2. The manual is divided into four sections such as SPECIFICATIONS, OPERATIONAL PRINCIPLE, DISASSEMBLY and ASSEMBLY and MAINTENANCE STANDARD.

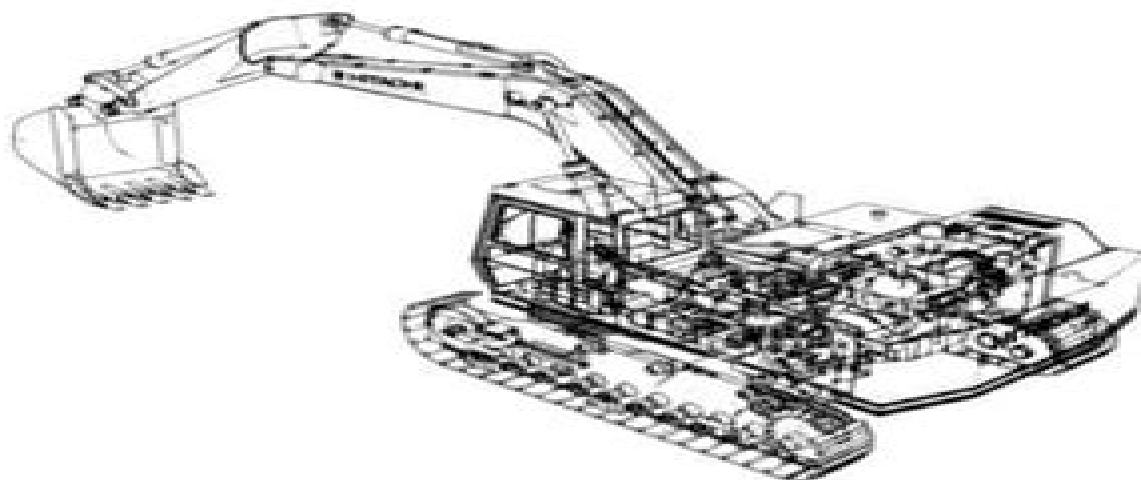
Table of contents (blue page) of all groups at the front of the manual and a detailed contents (orange page) at the front of each section.

- Specifications and conversion tables are in Group "SPECIFICATIONS".
- Theory of operation is given in Group "OPERATIONAL PRINCIPLE".

Study "GENERAL" of this group first to know what the function is in the over-all system and next how the "INDIVIDUAL COMPONENTS" work.

- Disassembly and reassembly stories for each major component is given in Group "DISASSEMBLY and ASSEMBLY".
- Maintenance guide, Maintenance standard, Performance standard and Hydraulic unit standard in Group "MAINTENANCE STANDARD".

We hope that this manual will aid you in servicing the machines quickly, easily and economically.



Hitachi Uh181 Excavator Service Manual

N Colangelo



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