

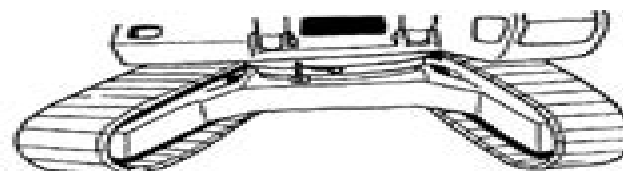
SWING BEARING PLAY

Summary:

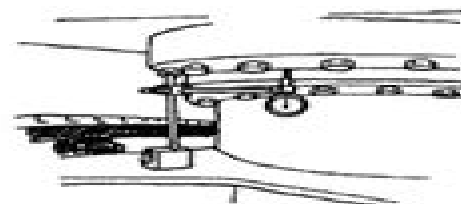
Measure the swing bearing play using a dial gauge to check the wear of bearing races and balls.

Preparation:

1. Check swing bearing mounting bolts for looseness.
2. Check the lubrication of the swing bearing. Confirm that bearing rotation is smooth and without noise.
3. Install a dial gauge on the track frame as shown, using a magnetic base.
4. Position the upperstructure so that the boom aligns with the tracks facing towards the front idlers.
5. Position the dial gauge so that its needle point comes into contact with the bottom face of the bearing outer race.
6. Bucket should be empty.



T105-06-03-014



T105-06-03-015

Measurement:

1. With the arm rolled out and bucket rolled in, hold the bucket so that the height of the bucket pin is the same as the boom foot pin. Record the dial gauge reading (h_1).
2. Lower the bucket to the ground and use it to raise the front idler 0.5 m (20 in). Record the dial gauge reading (h_2).
3. Calculate bearing play (H) from this data (h_1 and h_2) as follows:

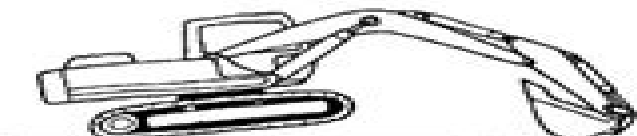
$$H = h_2 - h_1$$

Measurement: (h_1)



T105-06-03-013

Measurement: (h_2)



T105-06-03-017

Evaluation:

Refer to the Performance Standard Table in Group T4-5.

Hitachi Lc150 Monitors Owners Manual

Minjie Lin



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