

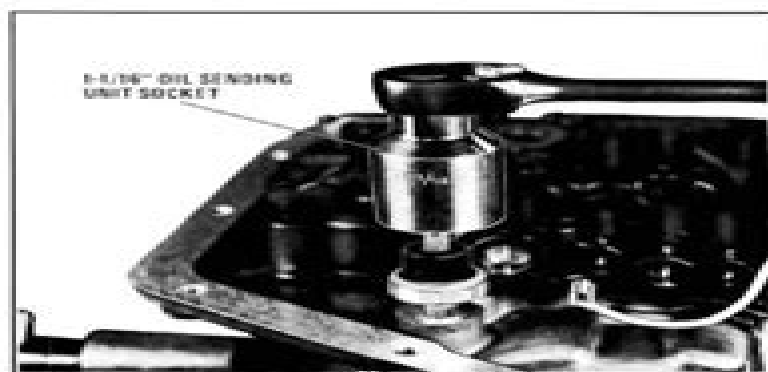


Figure 200C-188 Installing Governor Pressure Switch (Diesel Model)

14. Throttle lever and bracket assembly.
 - a. Inspect throttle lever and bracket assembly for damage. (Figure 200C-192).
 - b. If removed, install spring on top of lifter. Then place lifter and spring into throttle bracket. (Figure 200C-192).
 - c. Install link on throttle lever making sure link is hooked as shown. (Figure 200C-192).
 - d. Install throttle lever and bracket assembly, location slot in bracket with coiled pin, aligning lifter through valve body hole and link through T.V. linkage case bore. Retain with bolt. (Figure 200C-193).
15. Torque all control valve assembly to case attaching bolts to 15 N·m (11 lb. ft.).

Oil Screen

1. Thoroughly clean, air dry and inspect oil screen assembly.
2. Install new oil screen gasket on screen and retain with petrolatum.
3. Install oil screen assembly and attaching bolts. (Figure 200C-194). Torque bolts to 15 N·m (11 lb. ft.).

GOVERNOR PRESSURE SWITCH

1. Install governor pressure switch using a 1-1/16" oil sending unit socket. Torque to 7-14 N·m (5-10 lb. ft.) Figure 200C-188.
2. Connect long solenoid lead wire to governor pressure switch terminal.
3. Press solenoid lead wires into wire clips.

Oil Pan

1. Clean and inspect oil pan for damage.
2. Install new oil pan to case gasket on case.
3. Install oil pan and retaining bolts. Torque bolts to 16 N·m (12 lb. ft.).

Speedometer Driven Gear

Inspection

1. Remove speedometer driven gear from housing and inspect gear for damage.
2. Inspect housing for damage and "O" ring for damage or cuts.
3. If damaged, remove "O" ring.

Reassembly

1. If removed, install new "O" ring on housing.
2. Install speedometer driven gear into housing.
3. Install speedometer driven gear assembly into case. (Figure 200C-195).
4. Install speedometer retainer and attaching bolt, align slot in speedometer driven gear housing with retainer. Torque bolt to 12 N·m (8 lb. ft.).
5. Place transmission in cradle or transmission jack. Remove holding fixture, J-8763-02 from transmission.
6. Install the converter assembly into the pump assembly, making sure that the converter hub drive slots are fully engaged with the pump drive gear tangs and the converter installed fully towards the rear of the transmission.
 The converter will be properly installed if the distance is 25.4mm (1.00") minimum between the engine mounting face of the case and the front face of the converter cover drive lugs.
7. Retain converter with J-21366.

BUSHING REPLACEMENT PROCEDURE

During disassembly and inspection of the transmission, if a bushing is galled, scored or excessively worn, the bushing should be replaced.

The replacement bushings used for field service are of high quality with close tolerances to fit, and do not require boring or reaming after installation.

Pump Cover Bushing

Front Bushing:

Using Tool J-24036 with Slide Hammer, J-7004-1, removing bushing (Figure 200C-196).

Using Tool J-25019-2 with Driver Handle J-8092, drive or press new bushing, into place until tool bottoms (Figure 200C-197).

Rear Bushing

Using Tool J-25019-14 with Slide Hammer J-7004-1, remove bushing (Figure 200C-198).

Using Tool J-25019-6 with Driver Handle J-8092, drive or press new bushing until tool bottoms (Figure 200C-199).

Pump Body Bushing

Place pump body with the machined face down, on two blocks of wood, to prevent damaging the machined surface (Figure 200C-200).

Using Tool J-25019-4 with Drive Handle J-8092, remove bushing (Figure 200C-200).

Using Tool J-25019-12 with Driver Handle J-8092, drive or press new bushing into place until tool bottoms (Figure 200C-201).

Manual Transmission Removal 1985 Chevy S 10

M Carnoy



Manual Transmission Removal 1985 Chevy S 10:

Reviewing **Manual Transmission Removal 1985 Chevy S 10**: Unlocking the Spellbinding Force of Linguistics

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