

## SEPARATING TRACTOR FRONT END FROM ENGINE—Continued

**NOTE:** A hydraulic pump check valve is located in clutch housing pump inlet pipe bore. Do not lose these parts.

**CAUTION:** Place a hydraulic floor jack or floor support under clutch housing or transmission case. Be sure wooden blocks are positioned between front support and front axle before separation is made. Tractor will roll sideways without blocks.

Install JD-244 Lifting Eyes on engine. Using an overhead hoist, attach JDG-1 Engine Lift Sling to JD-244 Lifting Eyes to support engine (Fig. 12).

Remove the six engine-to-front support cap screws.

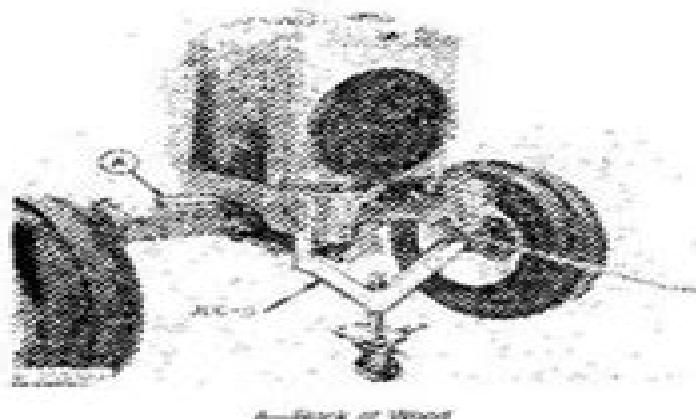


Fig. 3-Front End Separated from Engine

Carefully separate tractor front end by rolling rear portion away from front end (Fig. 3). Place a metal stand under clutch housing. Install caplugs.

## ASSEMBLY

**IMPORTANT:** Be sure hydraulic pump check valve (tractors without H-L or reverser) is installed in the pump inlet pipe before joining sections. Remove caplugs.

Join sections. Tighten bolts and cap screws to specified torque (Section 10, page 30-7). Remove JDG-1 Lift Sling, and JD-244 Lifting Eyes.

Reverse the numbered removal steps. Use new gaskets on oil filter head (item 10) and fuel pump (item 7).

Install battery, side grille screens, hood, muffler, and front endlight (if used) H-L lighting system.

Start engine and check operation.

## REMOVING ENGINE

Remove the front end from tractor as explained in SEPARATING TRACTOR FRONT END FROM ENGINE.

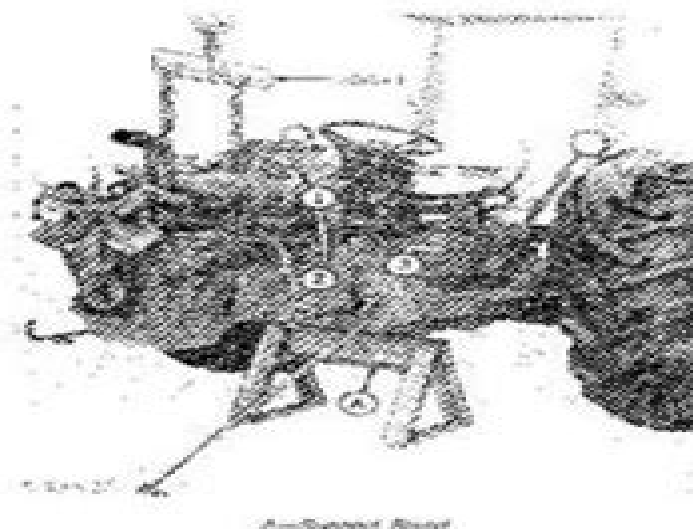


Fig. 4-Engine Removal Procedure

1. Disconnect temperature gauge sensing tube from engine.
2. Disconnect speed control rod.
3. Disconnect and remove fuel shut-off rod.

# Jd 2640 Repair Manual

**K Morrison**



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