

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions form each Part – A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non – traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

Fitting And Machinery Nquestion Papers

Marco Casella



Fitting And Machinery Nquestion Papers:

The book delves into Fitting And Machinery Nquestion Papers. Fitting And Machinery Nquestion Papers is an essential topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Fitting And Machinery Nquestion Papers, encompassing both the fundamentals and more intricate discussions.

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 - Chapter 1: Introduction to Fitting And Machinery Nquestion Papers
 - Chapter 2: Essential Elements of Fitting And Machinery Nquestion Papers
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Table of Contents Fitting And Machinery Nquestion Papers

1. Understanding the eBook Fitting And Machinery Nquestion Papers
 - The Rise of Digital Reading Fitting And Machinery Nquestion Papers
 - Advantages of eBooks Over Traditional Books
2. Identifying Fitting And Machinery Nquestion Papers
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fitting And Machinery Nquestion Papers
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fitting And Machinery Nquestion Papers
 - Personalized Recommendations
 - Fitting And Machinery Nquestion Papers User Reviews and Ratings
 - Fitting And Machinery Nquestion Papers and Bestseller Lists
5. Accessing Fitting And Machinery Nquestion Papers Free and Paid eBooks
 - Fitting And Machinery Nquestion Papers Public Domain eBooks
 - Fitting And Machinery Nquestion Papers eBook Subscription Services
 - Fitting And Machinery Nquestion Papers Budget-Friendly Options
6. Navigating Fitting And Machinery Nquestion Papers eBook Formats
 - ePub, PDF, MOBI, and More
 - Fitting And Machinery Nquestion Papers Compatibility with Devices
 - Fitting And Machinery Nquestion Papers Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fitting And Machinery Nquestion Papers
 - Highlighting and Note-Taking Fitting And Machinery Nquestion Papers
 - Interactive Elements Fitting And Machinery Nquestion Papers

8. Staying Engaged with Fitting And Machinery Nquestion Papers
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fitting And Machinery Nquestion Papers
9. Balancing eBooks and Physical Books Fitting And Machinery Nquestion Papers
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fitting And Machinery Nquestion Papers
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fitting And Machinery Nquestion Papers
 - Setting Reading Goals Fitting And Machinery Nquestion Papers
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fitting And Machinery Nquestion Papers
 - Fact-Checking eBook Content of Fitting And Machinery Nquestion Papers
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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