

Experiment No.08

Objective

To study the different parts of CNC machining centre, CNC turning centre, their functions & types.

Theory

The term “machining center” describes almost any CNC milling and drilling machine that includes an automatic tool changer and a table that clamps the work piece in place. On a machining center, the tool rotates, but the work does not. The orientation of the spindle is the most fundamental defining characteristic of a machining center.

Difference between NC and CNC

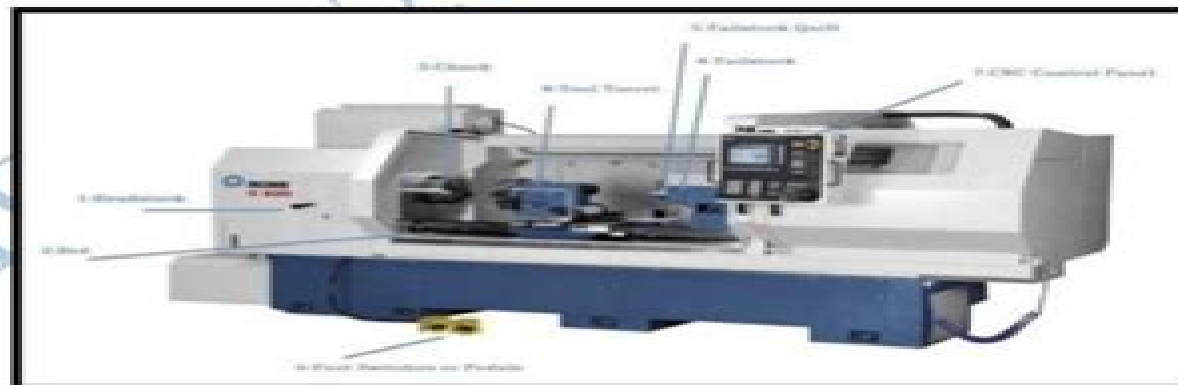
Difference between NC and CNC is clarified in this experiment where NC is old technology and program is fed to the machine through magnetic tapes. NC has no storage memory while CNC is new technology and program is fed through computer.

Codes

Generally G codes are written in and performed by the CNC processor and operate the motion control part of the control, the M codes are MACHINE codes, these operate most of the basic electrical control functions such as Coolant, Tool changers, safety circuits etc, the M, S & T codes are written in a separate PLC processor, both processors usually communicate with each other over a common bus.

The tool changer and spindle are both configured to suit a particular machine specifics.

CNC Turning



Mechanical Production Lab Manual

Jianjun Gao



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How to Produce Amateur Plays: A Practical Manual Barrett H. Clark, 2023-09-18 Barrett H Clark's *How to Produce Amateur Plays A Practical Manual* is a comprehensive guide that offers valuable insights into the intricacies of amateur dramatic productions. The book delves into the practical aspects of staging plays including detailed instructions on set design, costume creation, lighting, sound, and overall production management. Clark's writing style is clear and concise, making this manual a user-friendly resource for aspiring playwrights, directors, and producers. Set in the early 20th century, the book is a valuable reflection of the theatrical practices and trends of the time, providing a glimpse into the world of amateur theater production during that era. Clark's expertise in the field shines through in his meticulous attention to detail and practical advice, making this book a must-read for anyone interested in amateur dramatics. As a respected theater historian and playwright himself, Barrett H. Clark's *How to Produce Amateur Plays* is a timeless classic that continues to be a relevant and informative guide for theater enthusiasts of all levels.

Mechanical Engineering Laboratory Manual Earl Baldwin Smith, 1912

Electric light, its production and use. Ed. by F.C. Webb John W. Urquhart, 1898

Laboratory Manual for Principles of General Chemistry Jo Allan Beran, 2010-11-01 This new edition of the Beran lab manual emphasizes chemical principles as well as techniques. The manual helps students understand the timing and situations for the various techniques. The Beran lab manual has long been a market-leading lab manual for general chemistry. Each experiment is presented with concise objectives, a comprehensive list of techniques, and detailed lab intros and step-by-step procedures.

Exercise Testing and Prescription Lab Manual Edmund O. Acevedo, Michael A. Starks, 2011-01-06 With a focus on foundational information, the *Exercise Testing and Prescription Lab Manual* Second Edition offers practical application of knowledge and skills associated with standardized health and fitness-related tests. Progressing through 14 easy-to-follow experiential-based learning labs, readers will gain the skills and techniques required for successful completion of the ACSM Certified Health Fitness Specialist certification (CHFS). The improved second edition includes the latest updates consistent with the recent modifications published within the ACSM's *Guidelines for Exercise Testing and Prescription* Eighth Edition. In this new edition, readers will also find the following features: In-depth content regarding functional parameters related to exercise, especially in regard to heart rate and blood pressure; Additional information on body composition testing, focusing on improved knowledge and skills related to assessment of skinfolds and circumferences; New emphasis on the importance of assessment and how assessment relates to overall program development; An updated format that flows progressively through testing and prescription; Enhanced discussion questions within each lab which incorporate more in-depth analysis of the information being covered. Though most closely matched with ACSM CHFS certification guidelines, *Exercise Testing and Prescription Lab Manual* Second Edition is also useful for individuals preparing for certification within other training organizations or as a resource for the ACSM Certified Personal Trainer certification. The progression of labs through the

testing and prescription process easy to follow instructions and forms and worksheets also make this lab manual an excellent experiential component for a course in exercise testing and prescription Exercise Testing and Prescription Lab Manual Second Edition is organized into three sections covering pretest responsibilities exercise testing techniques and exercise prescription Readers will learn safety procedures and requirements for exercise testing equipment follow step by step instructions for calibration of laboratory instruments and learn guidelines for medical history evaluation risk factor evaluation and stratification and informed consent Next the application of techniques used in assessing the components of health related fitness is presented Within the exercise prescription section readers learn about the calculation of metabolic work the three phases of exercise prescription assessment of participants goals and gaining participants commitment to the exercise prescription A final comprehensive lab challenges readers to apply techniques and principles in developing various case studies Each lab features the same easy to follow format outlining the purpose of the lab materials required background information procedures discussion questions and references Detailed appendixes contain a summary of the effects of common pharmacological agents on cardiorespiratory responses at rest common metric conversions used in exercise testing and prescription calculations a list of metabolic and anthropometric formulas and answers to lab questions The appendixes also contain all forms and worksheets required for collecting data and completing the lab assignments The second edition of the Exercise Testing and Prescription Lab Manual provides focused step by step preparation for those studying for the ACSM CHFS certification With its reorganized format up to date information and forms and worksheets this text is also a valuable best practices reference for health and fitness specialists certified by the ACSM and other organizations *Catalog of Copyright Entries. Part 1. [B] Group 2. Pamphlets, Etc. New Series Library of Congress. Copyright Office, 1940*

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