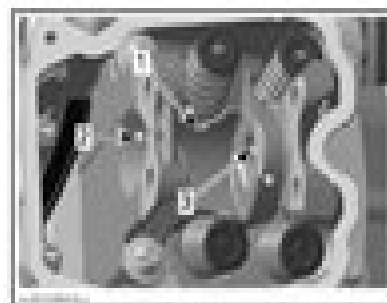


Check mating surface between cylinder and cylinder head for contamination. If so, clean both surfaces.

Clean oil support through the cylinder head from contamination.



1. Oil support to cylinder head camshaft bearing
2. Oil support to camshaft bearing cap during oil support
3. Oil support to camshaft bearing cap bolt during oil support

### Inspecting the Cylinder Head Camshaft Bearing

Measure camshaft bearing in cylinder head.



1. Camshaft bearing (oil support)

CAMSHAFT BEARING (TIMING CHAIN SIDE)	
Item	35.000 mm to 35.025 mm (1.378 in to 1.379 in)
Service limit	35.045 mm (1.379 in)

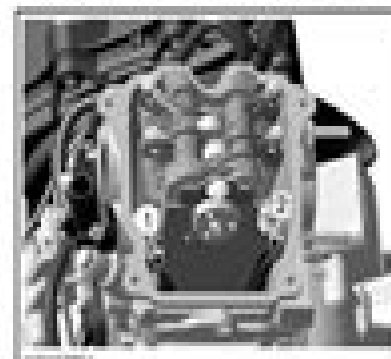
CAMSHAFT BEARING (SPARK PLUG SIDE)	
Item	33.000 mm to 33.025 mm (1.000 in to 1.017 in)
Service limit	33.045 mm (1.017 in)

### Installing the Cylinder Head

For installation, reverse the removal procedure. Pay attention to the following details.

Ensure dowel pins are in place.

**NOTICE** Timing chain guide (fixed) has to be fixed between cylinder and cylinder head.

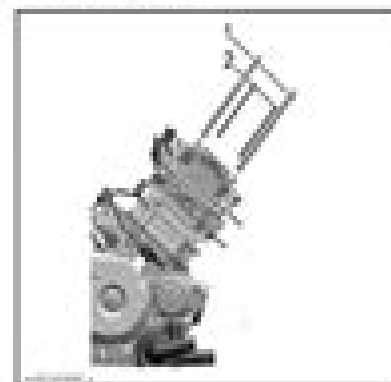


1. Timing chain guide (bearing side) located in position
2. Timing chain guide (fixed) between cylinder and cylinder head
3. Timing chain guide (fixed) between cylinder and cylinder head

Install a NEW cylinder head gasket.

Install cylinder head screws.

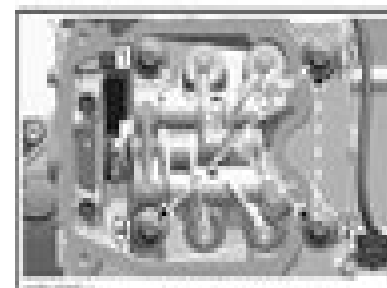
**NOTICE** Check for proper lengths of the cylinder head screws.



1. Timing chain guide
2. Timing chain guide cap

CYLINDER HEAD SCREW IDENTIFICATION	
LOCATION NO. 1	M10 x 130
LOCATION NO. 2	M8 x 100

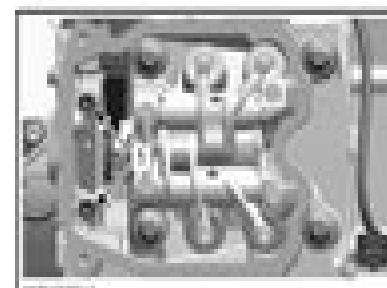
Tighten M10 cylinder head screws FIRST as per following specifications.



Tighten M8 cylinder head screws as per following specifications.

TIGHTENING TORQUE		
M10 Cylinder head screws	Step A	35 Nm x 1 item (25.5 ft-lb x 1 item)
	Step B	10 Nm x 1 item

Tighten M8 cylinder head screws as per following specification.



TIGHTENING TORQUE	
M8 Cylinder head screws	10 Nm x 1 item (0.8 ft-lb x 1 item)

Check timing chain guide (bearing side) for movement.

### VALVE SPRINGS

#### Removing the Valve Spring

Refer to following procedures in this subsection to remove:

- CAMSHAFT
- CYLINDER HEAD

Compress valve spring.

REQUIRED TOOL	
VALVE SPRING COMPRESSOR (PN 529 036 234)	1
VALVE SPRING COMPRESSOR CAP (PN 529 036 270)	1



1. Valve spring (oil support)
2. Valve spring cap

Remove valve coilers.



1. Valve spring (oil support)
2. Valve spring cap
3. Valve spring cap bolt

Remove tools and withdraw valve spring retainer and valve spring.

# Manual For 2015 Commander Xt 1

**TD Snyder**



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