



Fig. 12 - Wooster Power Steering Pump - Identification and Sequence of Parts

- |               |             |                          |                 |               |                            |               |         |
|---------------|-------------|--------------------------|-----------------|---------------|----------------------------|---------------|---------|
| 1. Oil Seal   | 2. Seal     | 3. Drive Gear and Shaft  | 4. Seal         | 5. Seal       | 6. Reservoir Retainer      | 7. Filter     | 8. Seal |
| 9. Front Body | 10. Bearing | 11. Drive Gear and Shaft | 12. Center Body | 13. Rear Body | 14. Ballast Valve Assembly | 15. Reservoir | 16. Nut |

2. Remove reservoir and filter assembly.

3. Remove the 4 capscrews securing the pump bodies together. The shafts, gear and bearings, Nos. 4, 5 and 6, will remain in the center body, No. 8.

4. Remove pump drive gear and key from shaft, No. 5.

5. Bump end of shaft, No. 5, on wood block to remove bearings, No. 4, and gears out of center body, No. 8.

### REASSEMBLE WOOSTER PUMP

If the gears or bearings are damaged, check the center housing, No. 8, Fig. 12, which will probably be damaged. If this is the case, it will be necessary to replace the complete pump, because the center housing is not available in parts.

To assemble the Wooster pump, inspect all parts for wear or damage; refer to Fig. 12 and proceed, as follows:

1. If removed, apply a coat of sealing compound to the outer surface of seal, No. 1, and place in housing, No. 2.

2. Install reservoir retainer, No. 11, on rear pump housing, No. 10, and clamp in vise with return port in housing, to left side.

3. Place seal ring, No. 9, and two "O"-rings in place on rear housing.

4. Install 2 bearings, No. 4, in center housing, No. 8, on oil passage side with grooves in bearings toward pump gears.

5. Place center housing, No. 8, with the oil passages down and the pressure port 90° counterclockwise from the return port, as shown in Fig. 12.

6. Place two retaining bolts in the center housing to hold in place while making this assembly.

7. Install long shaft, No. 5, in center housing on right side and short shaft, No. 6, on left side with the identification marks on the shaft down.

8. Place the 2 remaining bearings on the shafts and in the housing with grooves toward the pump gears.

9. Place seal, No. 3, in groove in front pump housing, No. 2.

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