

Solution Manual 3rd Ed. Metal Forming: Mechanics and Metallurgy
Chapter 1

Determine the principal stresses for the stress state

$$\sigma_x = \begin{vmatrix} 10 & -3 & 4 \\ -3 & 5 & 2 \\ 4 & 2 & 7 \end{vmatrix}$$

Solution: $I_1 = 10+5+7=32$, $I_2 = -(50+35+70) + 9 + 4 + 16 = -126$, $I_3 = 350 - 48 - 40 - 80 - 63 = 119$; $\sigma^3 - 32\sigma^2 - 126\sigma - 119 = 0$. A trial and error solution gives $\sigma = 13.04$. Factoring out 13.04, $\sigma^2 - 8.96\sigma + 9.16 = 0$. Solving: $\sigma_1 = 13.04$, $\sigma_2 = 7.785$, $\sigma_3 = 1.175$.

1-2 A 5-cm. diameter solid shaft is simultaneously subjected to an axial load of 80 kN and a torque of 400 Nm.

- Determine the principal stresses at the surface assuming elastic behavior.
- Find the largest shear stress.

Solution: a. The shear stress, τ , at a radius, r , is $\tau = \tau_s r/R$ where τ_s is the shear stress at the surface R is the radius of the rod. The torque, T , is given by $T = \int 2\pi r^2 dr = (2\pi \tau_s /R) \int r^3 dr = \pi \tau_s R^3/2$. Solving for τ_s , $\tau_s = 2T/(\pi R^3) = 2(400\text{N})/(\pi 0.025^3) = 16 \text{ MPa}$

The axial stress is $.08\text{MN}/(\pi 0.025^2) = 4.07 \text{ MPa}$

$$\sigma_1, \sigma_2 = 4.07/2 \pm [(4.07/2)^2 + (16/2)^2]^{1/2} = 1.029, -0.622 \text{ MPa}$$

b. the largest shear stress is $(1.229 + 0.622)/2 = 0.925 \text{ MPa}$

A long thin-wall tube, capped on both ends is subjected to internal pressure. During elastic loading, does the tube length increase, decrease or remain constant?

Solution: Let y = hoop direction, x = axial direction, and z = radial direction. -

$$e_x = e_z = (1/E)[\sigma - \nu(\sigma_3 + \sigma_1)] = (1/E)[\sigma_2 - \nu(2\sigma_2)] = (\sigma_2/E)(1-2\nu)$$

Since $\nu < 1/2$ for metals, $e_x = e_z$ is positive and the tube lengthens.

4 A solid 2-cm. diameter rod is subjected to a tensile force of 40 kN. An identical rod is subjected to a fluid pressure of 35 MPa and then to a tensile force of 40 kN. Which rod experiences the largest shear stress?

Solution: The shear stresses in both are identical because a hydrostatic pressure has no shear component.

1-5 Consider a long thin-wall, 5 cm in diameter tube, with a wall thickness of 0.25 mm that is capped on both ends. Find the three principal stresses when it is loaded under a tensile force of 40 N and an internal pressure of 200 kPa.

Solution: $\sigma_x = PD/4t + F/(\pi Dt) = 12.2 \text{ MPa}$

$$\sigma_y = PD/2t = 2.0 \text{ MPa}$$

$$\sigma_z = 0$$

Metal Forming Solution Manual

WJ Hussar



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Fundamentals Of Solid-state Electronics: Solution Manual Chih Tang Sah, 1996-09-30 This Solution Manual a companion volume of the book Fundamentals of Solid State Electronics provides the solutions to selected problems listed in the book Most of the solutions are for the selected problems that had been assigned to the engineering undergraduate students who were taking an introductory device core course using this book This Solution Manual also contains an extensive appendix which illustrates the application of the fundamentals to solutions of state of the art transistor reliability problems which have been taught to advanced undergraduate and graduate students This book is also available as a set with Fundamentals of Solid State Electronics and Fundamentals of Solid State Electronics Study Guide Guidance Manual for Aluminum, Copper, and Nonferrous Metals Forming and Metal Powders Pretreatment Standards, 1989 *Electronic Devices and Circuit Fundamentals, Solution Manual* Dale R Patrick, Stephen W. Fardo, Ray E. Richardson, Vigyan (Vigs) Chandra, 2023-05-26 Devices and Circuit Fundamentals is Chapter Outline Learning Objectives Key Terms Figure List Chapter Summary Formulas Answers to Examples Self Exams Glossary of Terms defined *Applied Metal Forming* Henry S. Valberg, 2010-03-31 A professional reference for advanced courses in two of the most common manufacturing processes metal forming and metal cutting **Guidance Manual for Electroplating and Metal Finishing Pretreatment Standards**, 1984 Technical Manual United States. War Department, 1941 *A Manual of Electro-metallurgy* James Napier, 1860 A Laboratory Manual of Metals and Alloys S. M. Ashraf, 2008-12-08 This compendium of twenty laboratory experiments on metals and alloys attempts to provide to students of Science and Engineering an insight about the relationship of the physical specially mechanical properties of metals with grain structures microstructures In almost all the experiments therefore the microstructural investigation is provided Experiments have also been included on the determination of important mechanical and thermal properties and on the aqueous and atmospheric corrosion of metals Theoretical background of each experiment has been dealt with in good detail in order to enable the student to understand the underlying principles and to appreciate the significance of the experiments Information which could not be accommodated given in the text of the experiments has been provided in the form of appendices These include reflection microscopy experimental determination of transition points through cooling curves to get data for plotting phase diagrams and quenching media for tempering of alloys In view of the importance of microstructures for some metals and alloys have also been given **A Manual of Electro-Metallurgy** James Napier, 2025-08-08 Reprint of the original first published in 1876 The Antigonos publishing house specialises in the publication of reprints of historical books We make sure that these works are made available to the public in good condition in order to preserve their cultural heritage **Guidance manual for the use of productionbased pretreatment standards and the combined wastestream formula**, *Manual of Chemistry* George Fownes, 1883 Manual of Classification United States. Patent Office, 1969 Includes list of replacement

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