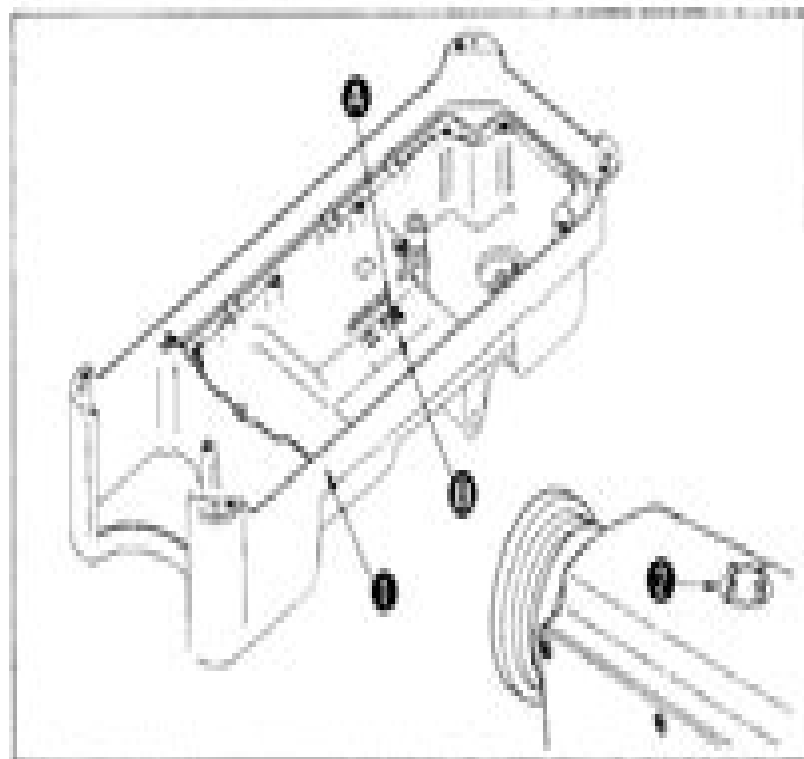


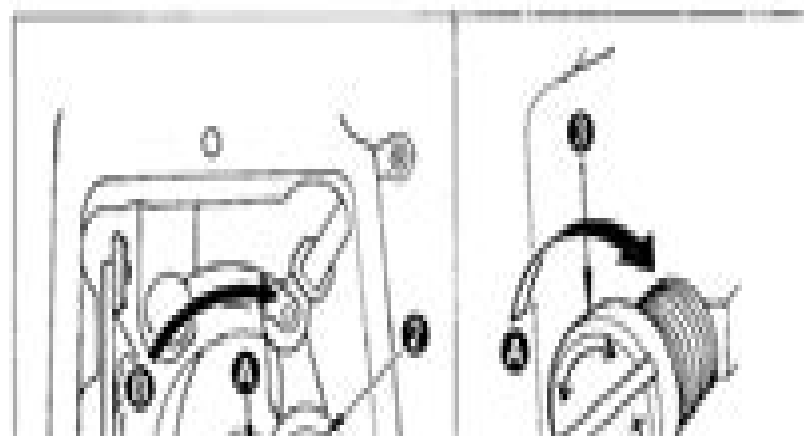
2. LUBRICATION



1. Information on lubrication

- 1) Fill oil pan ❶ with JUKI New Defrix Oil No. 1 up to HIGH mark ❷.
- 2) When the oil level lowers below LOW mark ❸, refill the oil pan with the specified oil.
- 3) When you operate the machine after lubrication, you will see splashing oil through oil sight window ❹ if the lubrication is adequate.
- 4) Note that the amount of the splashing oil is unrelated to the amount of the lubricating oil.

(Precaution) When you first operate your machine after setup or after an extended period of disuse, run your machine at 3,000s.p.m. to 3,500 s.p.m. for about 10 minutes for the purpose of break-in.



2. Adjusting the amount of oil supplied to the face plate parts

- 1) Adjust the amount of oil supplied to the thread take-up and needle bar crank ❷ by turning adjust pin ❶.
- 2) The minimum amount of oil is reached when marker dot ❸ is brought close to needle bar crank ❷ by turning the adjust pin in direction ❹.
- 3) The maximum amount of oil is reached when marker dot ❸ is brought to the position just opposite from the

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