

Fig. 6 - Exploded view of steering linkage used with adjustable front axle evallable on Model

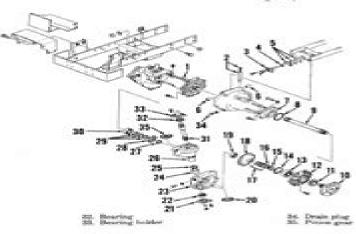
- Steering knuckle arm L.H.
- 2. Steering knockly arm 8.78.

ing a new wheel bearing seal (12). Lubricate steering knuckle through fitting on axle and pack wheel bearings with a good grade multi-purpose grease.

Models 244 and 254

5. To remove either steering knuckle (11 or 12-Fig. 3), raise front of tractor and remove wheel. Unbolt knuckle arm (5 or 6-Fig. 5), remove Woodraff key (10-Fig. 3) and tap knuckle downward using a brass drift. Inspect upper and lower bushings (8), thrust bearing (9) Fig. 7 - Exploded stew of four-returns drive front autoassembly available on Mindel 234.

- Housing R.M. Vent tube & play Contact intent allight
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- Philosoph school's BOD . (Street)
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- Physicians Colombia
- 95% Billioner makes accurate
- 100
- Smap ring Penint great



and "O" ring (7) for wear or damage and renew as needed.

Remove hub and wheel bearing assembly (13 through 19). Clean, inspect for wear and renew as necessary.

Reassemble steering knackle and hub by reversing disassembly procedure. Use a new wheel bearing seal (13). Lubricate steering knuckle through fitting on acte and pack wheel bearing with a good grade multi-purpose grease.

gears (8) and thrust washers (6 and 9). To separate ring gear from differential case, bend back tabs on support locks (19 - Fig. 10) and remove belts.

To disassemble pinion case assembly (I through 10-Fig. 10), straighten tabs on lockwasher (9), remove locknut (10) and press pinion shaft (1) out of bearings (2 and 6), then remove oil seal bushing (8) and bearing cups. Inspect all compopents for wear or damage and renew as needed.

During reassembly, install new oil scals and "O" rings. Install pinion oil scal (4-Fig. 15) flush with pinion case (1) and set up pinion bearing preload in steps with final setting of 0.40-0.58 N·m (3.5-5.1 in.-lbs.). Specified pinion gear depth is 43 ± 0.05 mm (1.69 ± 0.002 inch). Refer to Fig. 11 and measure distance from face of pinion to mounting face of pinion case. Subtract reading obtained from pinion gear mounting depth specification to obtain proper shim pack (18 - Fig. 8) thickness. Specified differential pinion and side gear backlash is 0.1-0.3 mm (0.004-0.012 inch). Refer to Fig. 12 and measure pinion backlash with a dial indicator. Adjust by installing different thickness thrust washers (6 - Fig. 8). When installing ring gear on differential case, torque mounting bolts to 25-30 N·m (18-22) ft.-lbs.) for Model 234 and 30-40 N·m (22-29 ft.-lbs.) for Models 244 and 254. Specified backlash between ring gear and pinion (1) is 0.25-0.35 mm (0.010-0.014 inch). Refer to Fig. 13. Measure backlash with a dial indicator and adjust with different thickness shims (22 - Fig. 8).

When assembling differential housing

FOUR WHEEL DRIVE FRONT AXLE SYSTEM

All models are available with four wheel drive. Front differential is driven by a propeller shaft which is connected to a front transmission pto. Despite differences between models, service procedures are basically the same. Figures listed in the text are for Model 234 unless otherwise noted. Refer to appropriate figures for other models. Hub assemblies may be serviced individually without removing the entire front axle.

DIFFERENTIAL ASSEMBLY

All Models So Equipped

6. R&R AND OVERHAUL. To remove front drive axle assembly, raise tractor and support under subframe rails. Remove front wheels, disconnect drag link (1 - Fig. 16) from left steering

knuckle arm (4) and disconnect drive shaft at differential pinion shaft. Place a rolling floor jack under center of axle, remove axle center pivot shaft (3-Fig. T) and shim set (5). Lower axle assembly: enough to clear subframe, then roll axle forward away from tractor.

To disassemble, remove tie red (11-Fig. 16) and steering knuckle arms (3 and 4) as an assembly. Drain gear lubricant from differential. Remove pinion shaft and case assembly (12 through 21 - Fig. 8). Remove wheel hubs from each end of axle housing, remove bolts holding halves together and split axle housings apart. Tap out axle shafts (9-Fig. 7), then remove ring gear (1-Fig. 8), differential case (11) and differential side bearings (3 and 23) as an assembly. Drive out pinion shaft retainer pin (4) and slide out pinion shaft (10), then remove pinion gears (7), side

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