

NOTE: If either end of the actuator assembly tool is lost, the long threaded pull pin can be ordered through part number 81-88304000. The short pin stop can be ordered through part number 88304000.



Actuator Assembly Tool	81-88304000
Pin Stop Installation Tool	81-88304004
Pin Pull Tool	81-88304005

4. Remove the cam follower and clutch actuator rod from the propeller shaft.



1. Clutch rod
2. Cross pin
3. Propeller shaft
4. Compression spring
5. Ball bearing (5/16 in. diameter)
6. Clutch actuator rod
7. Ball bearing (5/16 in. diameter) (2)
8. Cam follower

9. Remove the sliding clutch from the propeller shaft.
10. Clean the clutch actuator rod and cam follower in a mild solvent. Dry with compressed air and inspect the components for wear or damage.

Pinion Gear and Driveshaft Removal

1. Use the driveshaft bearing retainer wrench to remove the driveshaft bearing retainer.

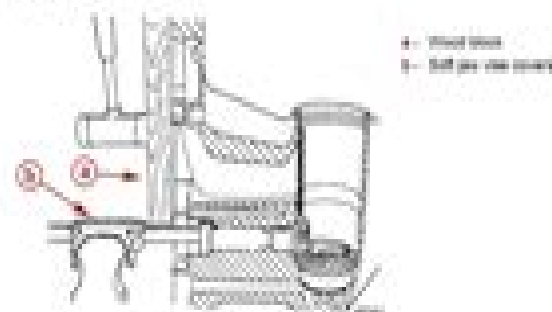


Driveshaft bearing retainer wrench	81-88304007
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2. Install the driveshaft holding tool into the driveshaft spline.

Driveshaft Holding Tool	81-88304007
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3. Use a socket and flex handle to turn the pinion nut.
NOTE: Use a rag to protect the gear housing from damage.
4. Use the driveshaft holding tool to secure the pinion nut.
5. Remove the pinion nut and the driveshaft holding tool.
6. Remove the driveshaft by pulling the driveshaft straight out of the gear housing.
7. If the pinion gear is seated into the driveshaft, clamp the driveshaft in a soft jaw vise.
8. Place a block of wood on the gear housing mating surface. Use a mallet and carefully tap the gear housing away from the driveshaft.
CAUTION: Striking a gear housing directly with a mallet can distort the gear housing causing gear housing failure. **CAUTION:** The pinion bearing roller can fall out of the pinion bearing race after the driveshaft is removed. Do not touch the 18 rollers.



9. Remove the pinion gear and forward gear assembly from the gear housing.
10. Remove the driveshaft tapered bearing roller and record the total dimension.
11. Position the driveshaft in the vise as shown. Do not tighten the vise jaws directly against the driveshaft. Use soft jaw vise covers.

Honda Four Stroke 150 Owners Manual

DJ Losen



Honda Four Stroke 150 Owners Manual:

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