

Toyota Tacoma 2004-2015 Workshop Manual

1GR-FE ENGINE MECHANICAL - CYLINDER HEAD (for Bank 1 (P40))

EM-89-82

2TR-FE ENGINE MECHANICAL - ENGINE ASSEMBLY

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6. INSTALL CAMSHAFT TIMING GEARS AND NO.2 CHAIN (for Bank 1)

(a) Align the yellow mark links with the timing marks (1 dot mark) of camshaft timing gears as shown in the illustration.

(b) Align the timing marks on the camshaft timing gears with the timing marks on the bearing caps, and install the camshaft timing gears with the chain onto the FKH camshafts.

(c) Temporarily install the 2 camshaft timing gear bolts.
NOTICE:
Do not push camshaft timing gear assembly onto the camshaft forcibly when installing it.

(d) Hold the hexagonal portion of the camshaft with a wrench, and tighten the 2 bolts.
Torque: 100 N·m (1,020 kgf·cm, 74 ft·lb)

(e) Remove the pin from the tensioner No. 2.

7. INSTALL WATER BY-PASS JOINT

- Install a new O-ring on the water outlet pipe.
- Apply torque to the O-ring.
- Install the water by-pass joint rear with the O-ring and 4 nuts.
- Tighten the 4 nuts.
- Connect the heater hose.
- Connect the engine coolant temperature sensor.

8. INSTALL INTAKE MANIFOLD

- Set a new gasket on each cylinder head.
NOTICE:
 - Align the port holes of the gasket and cylinder head.
 - Be careful of the installation direction.
- Set the intake manifold on the cylinder heads.
- Install and tighten the 10 bolts uniformly in several steps.
Torque: 26 N·m (265 kgf·cm, 19 ft·lb)
- Connect the 6 fuel injector connectors.



[N·m (kgf·cm, ft·lb)] Specified torque

Factory Service Manual 2015 Toyota Tacoma

Joe L. Hamilton, John Harold Haynes

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the authors' names.

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Toyota Tacoma Editors of Haynes Manuals, 2016-03-15 Complete coverage for your Toyota Tacoma covering all model for 2005 2015 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis **Toyota Tacoma, 4Runner & T100**

Automotive Repair Manual Robert Phillip Maddox, Mike Stubblefield, John Harold Haynes, 1998 Toyota Tacoma Editors of Haynes Manuals, 2016-03-15 Complete coverage for your Toyota Tacoma covering all model for 2005 2015 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis 2015 Toyota Tacoma Owner Manual Compatible with OEM

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