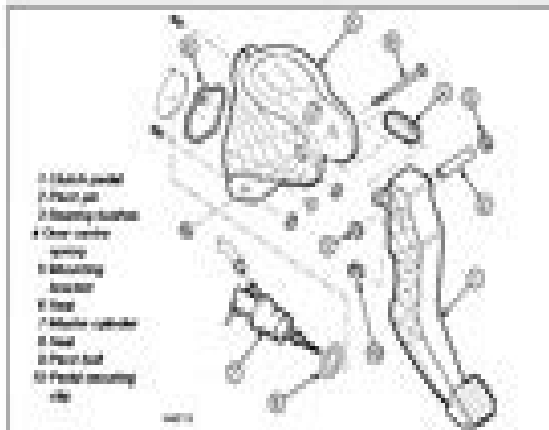




1.1 Clutch pedal assembly

cover and allowing the fluid to flow and spill so that air bubbles can be seen in the expelled fluid.

(5) This method has the advantage that the large reservoir of fluid provides an additional safeguard against air being drawn into the system during bleeding.

All methods

- (6) When bleeding is complete, and correct pedal feel is restored, tighten the bleed screw securely and wash off any spill fluid. Refill the main tank to the correct level.
- (7) Check the hydraulic fluid level in the master cylinder reservoir, and top up if necessary (see **Wash checks**).
- (8) Disconnect any hydraulic fluid that has been drained from the system. It will not be fit for re-use.
- (9) Check the operation of the clutch pedal. If the clutch is still not operating correctly, air must still be present in the system, and further bleeding is required. Refer to bleed subsequently after a complete repetition of the bleeding procedure may be due to some master cylinder/master cylinder seal.



1.2 Clutch master cylinder

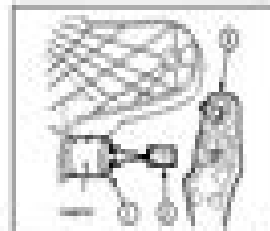
1 Clutch pedal - removal and refitting

Removal

- (1) Remove the driver's seat fully to the rear and adjust the steering column to its highest position.
- (2) Disconnect the battery negative lead and position it away from the engine. **Note:** Before disconnecting the battery cable to disconnecting the battery at the engine access at the rear of the engine.
- (3) Remove the driver's side lower body trim panel, with reference to Chapter 11 Section 21.
- (4) Where fitted, remove the mounting clips and remove the insulation padding from around the clutch pedal mounting bracket.
- (5) Undo the retaining nut and remove the pedal push-rod, move the pedal downwards and withdraw the rear centre spring from across the top of the mounting bracket (see **Illustration**). Note the clutch pedal and rod



1.3 Hydraulic hose to master cylinder - removed



1.4 Master cylinder pushrod to pedal mounting pin

- 1 Master cylinder pushrod
- 2 Mounting pin
- 3 Clutch pedal

be attached to the master cylinder operating rod.

(6) Working at each side of the clutch pedal, release the retaining clips to disengage the master cylinder push-rod from the pedal (see **Illustration**). The pedal can now be removed from the mounting bracket.

(7) If required, undo the three mounting nuts and remove the mounting bracket from the bulkhead. (Check the self-locking nuts, as new ones will be required for refitting.)

Refitting

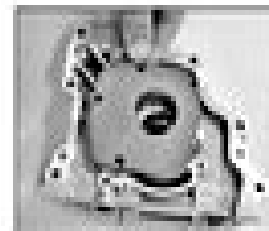
- (8) Refitting is a reversal of removal, bearing in mind the following points:
 - a) Check the position allowing the drop into the pedal until it is in its correct position.
 - b) Tighten all bolts to the specified torque, where given.
 - c) On completion, check the pedal travel, free flow, and top-up if necessary.

1 Master cylinder - removal, overhaul and refitting

Note: Refer to the starting of the beginning of Section 1.

Removal

- (1) The clutch master cylinder is located inside the car on the clutch and brake pedal mounting/bracket (see **Illustration**). Hydraulic fluid for this unit is supplied from the brake master cylinder reservoir.
- (2) On LHD models, it will be necessary to remove the air cleaner assembly then undo the mounting wing screws on the left hand side of the engine compartment, and position it to the side.
- (3) Before proceeding, place cloth rags on the carpet inside the car to prevent damage from spilled hydraulic fluid.
- (4) Working in the engine compartment, clamp the hydraulic fluid hose leading from the master fluid reservoir to the clutch master cylinder (see **Illustration**), using a brace from clamp.



1.5 Removing off the air of pump, rear cover

Inspection

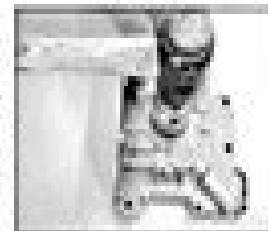
- (5) No spare parts are available for the oil pump, and it must or finally the complete pump must be replaced.
- (6) To inspect the oil pump, remove the securing screws, and lift off the oil pump rear cover (see **Illustration**).
- (7) Note that the rotor is with the pointed ribs on the edges of the rotor facing the oil pump cover (see **Illustration**).
- (8) Lift out the rotor, and inspect them for wear and damage. If there are any signs of wear or damage, the complete oil pump assembly must be replaced.
- (9) Lubricate the contact faces of the rotor with clean engine oil, then refit the rotor to the pump, ensuring that the contact ribs on the edges of the rotor face the point cover.
- (10) Refit the pump cover, and tighten the screws securely.
- (11) Using a flat-headed screwdriver, press the coverplate of over from the oil pump, and insert it (see **Illustration**).
- (12) Thoroughly clean the oil seal and the oil pump.
- (13) Press or drive a new oil seal into position in the oil pump, using a wooden or fibre of suitable diameter (see **Illustration**). Ensure that the seal seats properly in the oil pump flange that the rotor or take from only on the rear side ring or the seal will take care not to damage the seal lips. Press or drive the seal into position until it is seated in the



1.6 Oil pump rotor and cover (1) with the oil pump rear cover (2)



1.7 It shows that the rotor is with the pointed ribs (arrowed) facing the oil pump cover

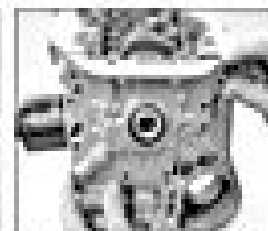


1.8 It shows a new oil seal into the oil pump using a wooden

coverplate in the housing. Note that the rotor and the seal is facing correctly.

Refitting

- (13) Commence refitting by inserting all bolts of oil pump and ensure that the timing faces of the cylinder block and oil pump.
- (14) Wrap a length of tape around the end of the coverplate to protect the oil seal face on the oil pump is old into position.
- (15) Fit a new oil pump gasket over the flange in the cylinder block (see **Illustration**).
- (16) Turn the cover of pump into its edge and of the oil seal into the edge of the cover plate with the flat screw on the oil pump rear cover (see **Illustration**).
- (17) Apply oil to the front face of the oil pump drive cam on the end of the coverplate.



1.9 Oil pump rotor and cover (1) with the oil pump rear cover (2)



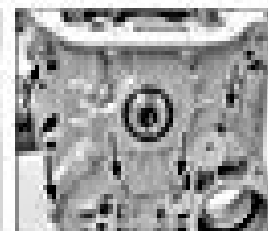
1.10 It shows the coverplate of the oil pump



1.11 It shows a new gasket over the flange in the cylinder block

(16) Cover the top of the coverplate with a flat face of clean engine oil.

- (17) Turn the oil pump into position over the end of the coverplate until it engages with the flange, taking care not to damage the oil seal, and ensuring that the cover plate engages with the drive cam on the coverplate (see **Illustration**).
- (18) Fit a new oil pump securing bolts to the locations noted before removal and tighten them to the specified torque (see **Illustration**).
- (19) Remove the tape from the end of the coverplate, then roll the coverplate up, noting that the gasket seating on must be continuous. Temporarily lift the securing nut and washer to rotate the gasket.
- (20) Refit the oil pump rear cover, using a new



1.12 It shows the oil pump securing bolts in the locations (arrowed) noted before removal

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