



**30/40 Jet - 40 - 50 - 55 - 60**  
**SERVICE MANUAL**

90-400715000  
REVISED 2015



**30/40 Jet -**  
**40 - 50 - 55 - 60**

**SERVICE MANUAL**

1997 Model Year and Newer  
Serial Numbers 88531301 and Above (US)  
Serial Numbers 09974454 and Above (Belgium)

# Mercury Outboard Factory Service Manual

**Joan Coles, Clarence W. Coles**



## **Mercury Outboard Factory Service Manual:**

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