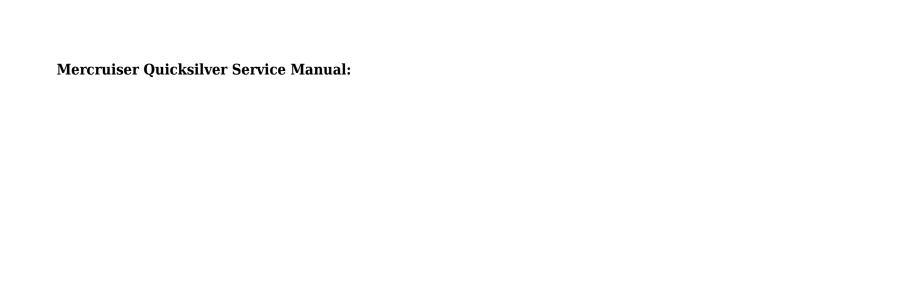
## MERCRUISER AND MERCURY RACING (STERNDRIVE) SERVICE MANUAL INDEX

## Mercury MerCruiser

|          | Supple-<br>ment To | Part Number  | Latest   | Description  | Scope                          |           | Related             |
|----------|--------------------|--------------|----------|--|--------------------------------|-----------|---------------------|
|          |                    |              |          |  | SN Range<br>or Models          | Years     | Diagram Set         |
| 1        |                    | 90-68648     | Feb 1986 | Engines & Drives   | All                            | 1963-1973 | -                   |
| _        |                    | 90-73033     |          | Jet Drive 400  | All                            | 1975      | F-2-5               |
| 2        | -                  | 90-71707     | Feb 1986 | Engines, Drives & Jet Drive<br>400                                     | All                            | 1974-1977 | 2-2                 |
| 3        | =                  | 90-95693 R1  | Aug 1988 | Engines: 4-Cylinder, L6 & V8   | All                            | 1978-1984 | 444                 |
| 4        |                    | 90-86137     | Feb 1986 | Sterndrives: MC 120 to 260   | All                            | 1978-1982 | (1 <del></del> 1-1) |
| 6        | -                  | 90-12935     | Oct 1985 | Sterndrives: TR and TRS  | All                            | 1978-1993 | -                   |
| 6        | = 1                | 90-12934-2   | Oct 1997 | Sterndrives: R, MR, Alpha<br>One & Alpha One SS                        | All                            | 1983-1990 | 6=8                 |
| 7        | -                  | 90-12410     | Nov 1985 | Engines: GM V6   | All                            | 1983-1993 | i sea               |
| 8        |                    | 90-44553 R2  | Dec 1993 | Engines: MM 4-Cylinder   | All                            | 1985-1989 |                     |
| 9        |                    | 90-14499 R1  | Aug 1987 | Engines: GM V8   | All                            | 1985-1988 |                     |
| 10       | 1-                 | 90-14693-1R1 | Jan 1994 | Engines: GM 4-Cylinder   | All                            | 1985-1989 | 9 <del>-</del> 8    |
| 11       | -                  | 90-17431-4   | Mar 1998 | Sterndrives: Bravo   | All                            | 1988-1998 |                     |
| 12       | 2                  | 90-814099-2  | Jan 1996 | Engines: 5-Cylinder &<br>6-Cylinder Diesel                             | All                            | 1989-1993 |                     |
| 13       |                    | 90-816462 R2 | Jun 1995 | Engines: GM 4-Cylinder   | All                            | 1990-1997 | 1                   |
| 14       | -                  | 90-818177-3  | Apr 2001 | Sterndrives: Alpha One Gen   | All                            | 1991-     | 0.40                |
| 15       | -                  | 90-816463    | Mar 1992 | Engines: GM V8   | All except High<br>Performance | 1989-1992 | ( cec )             |
| 16       | -                  | 90-823224-2  | Jul 1996 | Engines: GM V8 454cid & 502cid   | Gen V-Gen VI                   | 1993-1997 | 0.00                |
| 17       | -                  | 90-823225-1  | Oct 1996 | Engines: GM V8 305cid & 350cid   | All                            | 1993-1997 | 1 s=3               |
|          |                    |              |          | Engines: GM V8 5.0L  |                                | 1993-1995 | -                   |
| 18       | 1-                 | 90-823226-1  | Sep 1996 | Engines: GM V6 Gen II<br>Balance Shaft                                 | All                            | 1993-1997 |                     |
| 19       |                    | 90-823227    | Jan 1994 | Engines: V8 7.3L (IDI) Diesel  | All                            | 1994-1996 | 1 0E 0              |
| 20       | 1,22               | 90-823228 R1 | Jun 1994 | Sterndrives: Blackhawk   | All                            | 1994-1998 | -                   |
| 21       | - [                | 90-806934    | Nov 1994 | Engines: 5-Cylinder &<br>6-Cylinder 3.0L, 3.6L, & 4.2L<br>(IDI) Diesel | All                            | 1994-     |                     |
| 22       | -                  | 90-860074-1  | Feb 2002 | Engines: D-Tronic 2.8L &<br>4.2L (DI) Diesel                           | Starting SN<br>0K000001        | 1997-     | 0-0                 |
| 22<br>-S | 22                 | 90-860074020 | Sep 2002 | Engines: D4 2L 300 Diesel  | All                            | 2002-     |                     |

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