



Bearing Case Cover and Crankshaft

■ NOTE

- Before disassembling, check the side clearance of crankshaft. Also check it during reassembly. (See page 5-64)

- Remove the bearing case cover mounting screws.
- Screw two removed screws into the screw hole of bearing case cover to remove it.
- Stretch the washer and remove the bearing case screw 2.
- Pull out the crankshaft.

(When reassembling)

■ IMPORTANT

- Install the bearing case gasket (4), noting its direction as shown in the figure.
- Install the crankshaft sub assembly, aligning the screw hole of main bearing case 2 (2) with the screw hole of cylinder block (1).
- Apply engine oil to the seat and thread of bearing case screw 2. After tightening it, bend the washer firmly.
- Install the bearing case cover (3) to position the casting mark "上" on it upward.
- Tighten the bearing case cover mounting screws with even force on the diagonal line.

Tightening torque	Bearing case 2 screw	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
	Bearing case cover mounting screw	9.81 to 11.26 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs

- (1) Cylinder Block
- (2) Main Bearing Case 2
- (3) Bearing Case Cover
- (4) Bearing Case Gasket

[A] Discrimination Mark
(Face toward cylinder block cover side)

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Table of Contents Kubota V2003t Parts Manual

1. Understanding the eBook Kubota V2003t Parts Manual
 - The Rise of Digital Reading Kubota V2003t Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota V2003t Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota V2003t Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota V2003t Parts Manual
 - Personalized Recommendations
 - Kubota V2003t Parts Manual User Reviews and Ratings
 - Kubota V2003t Parts Manual and Bestseller Lists
5. Accessing Kubota V2003t Parts Manual Free and Paid eBooks
 - Kubota V2003t Parts Manual Public Domain eBooks
 - Kubota V2003t Parts Manual eBook Subscription Services
 - Kubota V2003t Parts Manual Budget-Friendly Options
6. Navigating Kubota V2003t Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota V2003t Parts Manual Compatibility with Devices
 - Kubota V2003t Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota V2003t Parts Manual
 - Highlighting and Note-Taking Kubota V2003t Parts Manual
 - Interactive Elements Kubota V2003t Parts Manual
8. Staying Engaged with Kubota V2003t Parts Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Kubota V2003t Parts Manual
- 9. Balancing eBooks and Physical Books Kubota V2003t Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota V2003t Parts Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota V2003t Parts Manual
 - Setting Reading Goals Kubota V2003t Parts Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota V2003t Parts Manual
 - Fact-Checking eBook Content of Kubota V2003t Parts Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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