

Connecting Rod Alignment

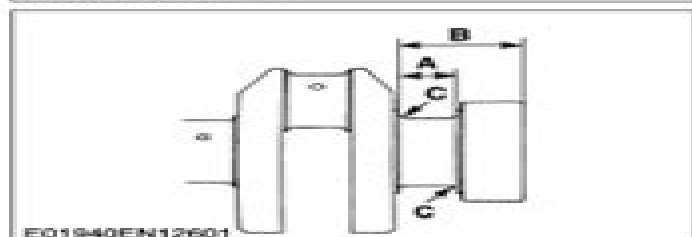
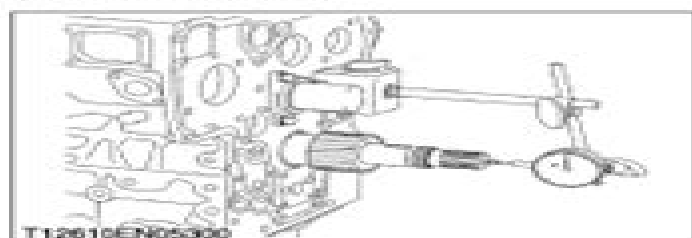
■ NOTE

- Since the I.D. of the connecting rod small end bushing is the basis of this check, check bushing for wear beforehand.
1. Install the piston pin into the connecting rod.
 2. Install the connecting rod on the connecting rod alignment tool.
 3. Put a gauge over the piston pin and move it against the face plate.
 4. If the gauge does not fit squarely against the face plate, measure the space between the pin of the gauge and the face plate.
 5. If the measurement exceeds the allowable limit, replace the connecting rod.

Connecting rod alignment	Allowable limit	0.05 mm 0.0020 in.
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(D) Crankshaft



Side Clearance of Crankshaft

1. Move the crankshaft to the flywheel side.
2. Set a dial indicator to the crankshaft.
3. Measure the end play by pulling the crankshaft toward the crank gear.
4. If the measurement exceeds the allowable limit, replace the thrust bearing 1 and 2.

Crankshaft side clearance	Factory spec.	0.15 to 0.31 mm 0.0059 to 0.0122 in.
	Allowable limit	0.5 mm 0.0197 in.

(Reference)

• Oversize thrust bearing

Oversize	Bearing	Code Number	Marking
0.2 mm 0.008 in.	Thrust bearing 1 02	1A091-23951	020 OS
	Thrust bearing 2 02	1A091-23971	020 OS
0.4 mm 0.016 in.	Thrust bearing 1 04	1A091-23961	040 OS
	Thrust bearing 2 04	1A091-23981	040 OS

• Oversize dimensions of crankshaft journal

Oversize Dimension	0.2 mm 0.008 in.	0.4 mm 0.016 in.
A	26.20 to 26.25 mm 1.0315 to 1.0335 in.	26.40 to 26.45 mm 1.0394 to 1.0413 in.
B	54.5 to 54.7 mm 2.1456 to 2.1535 in.	54.8 to 54.8 mm 2.1496 to 2.1574 in.
C	2.8 to 3.2 mm radius 0.1102 to 0.1260 in. radius	2.8 to 3.2 mm radius 0.1102 to 0.1260 in. radius
(0.8-S) The crankshaft journal must be fine-finished to higher than VVVV		

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Kubota Mx5000 Tractor Repair Manual

Jiyuan Zhang



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