

Fig. 93—Exploded view of single plate clutch assembly used on some models.

1. Clutch disc
2. Pressure plate assy.
3. Release lever
4. Fork
5. Case
6. Release bearing
7. Return spring
8. Spacer
9. "U" ring
10. Clutch shaft

Dual Plate Clutch

66. An exploded view of dual plate clutch assembly used on some models is shown in Fig. 94. Before removing clutch assembly from flywheel, scribe match marks across clutch assembly and flywheel. Clutch assembly is dynamically balanced and should be reassembled in its original position.

To disassemble clutch, use a press or mount clutch on clutch tool (Code No. 07916-90050) to depress clutch cover and relieve spring tension on release levers. Remove release lever pivot pins, then separate clutch components.

Inspect all parts for excessive wear or other damage. Backlash between clutch

discs and transmission shaft splines should not exceed 2.0 mm (0.080 inch). Depth from clutch disc surface to top of rivet should not be less than 0.3 mm (0.012 inch). Renew clutch discs if warped, burned or oil soaked. Renew pressure plates if not flat within 0.2 mm (0.008 inch). Inspect release bearing for wear or roughness when turned and renew as necessary.

To reassemble clutch, mount clutch components on clutch alignment tool (Code No. 07916-90050) making certain match marks made prior to disassembly are aligned. Measure clearance between top of adjusting bolts (Fig. 95) and pto pressure plate with a feeler gage. Turn adjusting bolts as needed to obtain

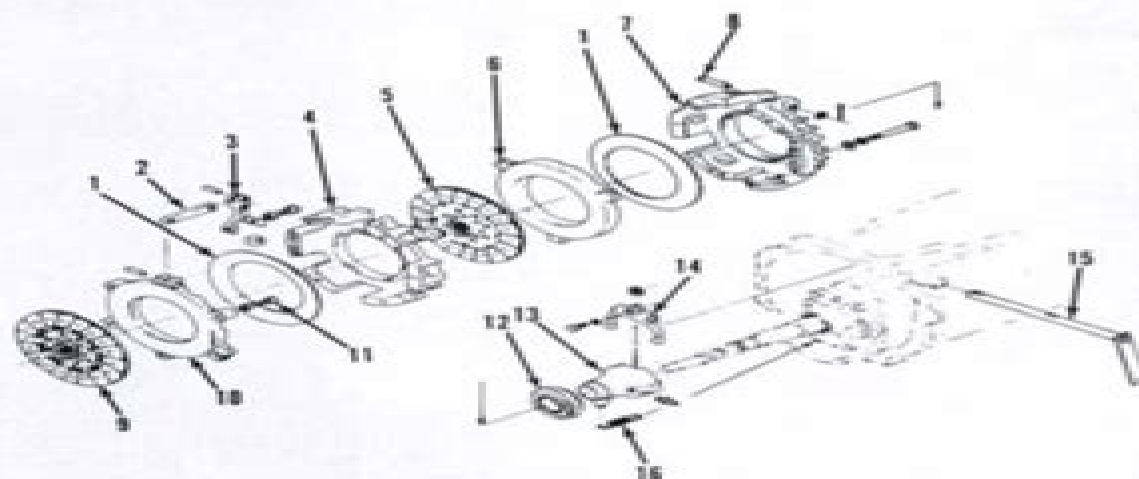


Fig. 94—Exploded view of dual plate clutch assembly used on some models.

1. Diaphragm springs
2. Release rod
3. Release lever
4. Front cover
5. Pto clutch disc
6. Pto pressure plate

7. Rear cover
8. Pin
9. Tractor clutch disc
10. Tractor pressure plate

11. Adjusting bolt
12. Release bearing
13. Hub
14. Fork
15. Clutch shaft
16. Return spring

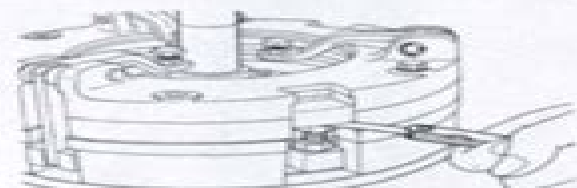


Fig. 95—Clearance between top of adjusting screw and pto pressure plate should be 1.0 mm (0.039 inch).

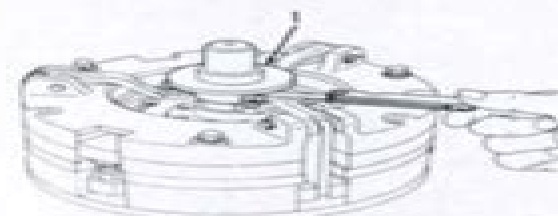


Fig. 96—Clearance between gage block (1) and release lever adjusting screws should be 0.3 mm (0.012 inch).

recommended clearance of 1.0 mm (0.039 inch). Position gage block (1 - Fig. 96) onto clutch assembly tool. Adjust release lever bolts to obtain clearance of 0.3 mm (0.012 inch) between top of bolt and gage block.

Use clutch centering tool to align clutch discs and support clutch when reinstalling unit on flywheel. Tighten clutch mounting cap screws to a torque of 24-28 N·m (18-20 ft.-lbs.).

TRANSMISSION (Models L185-L245- L285-L295-L305- L345)

67. A four-speed sliding gear main transmission unit is combined with a high-low range transmission to provide eight forward speeds and two reverse speeds.

SHIFTER RAILS AND FORKS

Models L185-L245-L285-L295

68. R&R AND OVERHAUL. Shift rails, forks and associated parts are shown in Fig. 97. Models L185, L245 and L295 are equipped with three speed

Kubota L245 Service Manual

JL Elias



Kubota L245 Service Manual:

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Table of Contents Kubota L245 Service Manual

1. Understanding the eBook Kubota L245 Service Manual
 - The Rise of Digital Reading Kubota L245 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota L245 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota L245 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota L245 Service Manual
 - Personalized Recommendations
 - Kubota L245 Service Manual User Reviews and Ratings
 - Kubota L245 Service Manual and Bestseller Lists
5. Accessing Kubota L245 Service Manual Free and Paid eBooks
 - Kubota L245 Service Manual Public Domain eBooks
 - Kubota L245 Service Manual eBook Subscription Services
 - Kubota L245 Service Manual Budget-Friendly Options
6. Navigating Kubota L245 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota L245 Service Manual Compatibility with Devices
 - Kubota L245 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota L245 Service Manual
 - Highlighting and Note-Taking Kubota L245 Service Manual
 - Interactive Elements Kubota L245 Service Manual
8. Staying Engaged with Kubota L245 Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Kubota L245 Service Manual
- 9. Balancing eBooks and Physical Books Kubota L245 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota L245 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota L245 Service Manual
 - Setting Reading Goals Kubota L245 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota L245 Service Manual
 - Fact-Checking eBook Content of Kubota L245 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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