



TRANSMISSION



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## Checking Charge Relief Pressure

### CAUTION

- When checking, park the machine on flat ground, apply the parking brake.

### NOTE

- Use a new transmission oil filter.
- Remove the hex, socket head plug from P2 port.
- Assemble adapter (88 (J7714-520R)) and thread port (J7714-5041) with the gasket between them.
- Install the assembled adapter (88 and thread port to P2 port.
- Install the cable, thread port in relief valve oil pressure tester and the pressure gauge to threaded port in valve.
- Run the engine at maximum speed.
- Place the range gear shift lever in neutral.
- Release the HST pedal to set in neutral, and measure the charge pressure.
- If the measurement is not within the factory specifications, check charge relief valve (See page 3-637) or adjust with adjusting stem (3).

### (Reference)

- Thickness of adjusting stem (4) : 0.5 mm (0.02 in.)
- Pressure change per 0.5 mm (0.02 in.) of stem :  
Approx. 0.1 MPa  
0.00 kgf/cm<sup>2</sup>  
0.07 psi
- Because of the setting pressure of filter protective relief valve (5) is about 200 kPa (2.0 kgf/cm<sup>2</sup>, 43 psi) more than the charge relief valve (5), the number of plunger for filter protective relief valve should be 4 to 5 more than charge relief valve.

Charge pressure (at atmospheric oil level) 15 (100 in. Hg) (1)	Factory spec.	0.05 to 0.07 MPa (0.5 to 0.7 kgf/cm <sup>2</sup> ) (7 to 10 psi)
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### NOTE

- Use pressure gauge is 0 MPa (0 kgf/cm<sup>2</sup>, 711 psi) full scale. (When reassembling)

- Install the hex, socket head plug to the P2 port with O-ring.

- (1) P1 Port
- (2) P2 Port
- (3) P3 Port
- (4) Adjusting Stem
- (5) Filter Protective Relief Valve
- (6) Charge Relief Valve

continued

## [2] DISASSEMBLING AND ASSEMBLING

- Before proceeding this section, disassembling the Loader Assembly and Frames. (Refer to Section 10)

### (1) Clutch Housing and HST

#### (A) Separating Clutch Housing



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#### Draining the Transmission Fluid

- Place oil pans underneath the transmission case.
- Remove the drain plugs (1).
- Drain the transmission fluid.
- Remove the drain plugs (1).

#### (When refilling)

- Fill oil from filling port after removing the filling plug (2) with loosening the upper nut on the dipstick (3).
- After turning the engine for few minutes, stop it and check the oil level again, add the fluid to prescribed level if it is not correct level.

Transmission fluid capacity	At 1 15.5 to 16.5 gal 59.1 to 63.0 gal
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### IMPORTANT

- Use only KUBOTA SUPER-UDT fluid. Use of other oils may damage the transmission or hydraulic system. Refer to "LUBRICANTS, FUEL AND COOLANT". (See page 5-4.)
- Do not mix different brands of fluid together.

- (1) Drain Plug
- (2) Filling Plug
- (3) Nut
- (4) Oil level is acceptable within this range.

continued

#### Battery, Hood, Side Cover and Bumper

- Disconnect the battery ground-cord (1).
- Remove the side covers (2, 3).
- Remove the hood (2).
- Remove the fuel cap and remove the battery (4).  
Remove the fuel cap.

### NOTE

- When disconnecting the battery cable, disconnect the ground cord first, when connecting, positive cord first.

- (1) Battery Ground Cord
- (2) Hood
- (3) Side Cover (R)
- (4) Battery
- (5) Side Cover (L)

continued

# Kubota L48 Shop Manual

**Ford Motor Company**



## **Kubota L48 Shop Manual:**

**White Shop Manual** ,1985      **L.D. 260-360** British Leyland (Austin-Morris). Service Division,1971      **White Shop Manual I & T Shop Service**,1985      **F Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha,1970      **White Shop Manual I & T Shop Service**,1978      **Hino Workshop Manual** ,1984\*      **Ford Shop Manual Models 2810, 2910, 3910: Manual F0-43 (I & T Shop Service)** Penton Staff,2000-05-24 Models 2810 2910 3910      **International F12 Tractor Technical Service Repair Shop Manual** ,1959-01-15      K-engine Repair Manual Toyota Motor Sales Co., Ltd. Export-Technical Division,1968      **Ford Shop Manual** Intertec Publishing Corporation. Technical Publications Division,1981      International F14 Tractor Technical Service Repair Shop Manual ,1959-01-15      1959 Ford Truck Shop Manual Ford Motor Company,2020-05-10 This 1959 Ford Truck Shop Manual is a high quality licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 732 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1959 Ford models are covered F 100 F 250 F 350 P 350 This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles      **White: Shop Manual W-201 (I & T Shop Service Manuals, W-201)** Penton Staff,2000-05-24 Gas models 2 70 Diesel models 2 30 2 35 2 45 2 55 2 62 2 65 2 70 2 75 2 85 2 105 2 135 2 150 2 155      *Ford Shop Manual Models 1120 1220 1320 1520+* Penton Staff,2000-05-24 Diesel Models 1120 1220 1320 1520 1720 1920 2120      **Workshop Manual FJk100 FJk140 FJk160, FJk360** British Motor Corporation Service, Ltd,1965      *Repair Manual* Ford Motor Company,1960      Truck Shop Manual ,1983      **John Deere 420 Tractor Condensed Technical Service Repair Shop Manual** ,1959-01-15      *Shop Manual G 1000 Tractor* Minneapolis-Moline Company,White Motor Corporation,White Farm Equipment Co,Hopkins (Minn.),White Motor Company,1973\*      Motor Light Truck & Van Repair Manual ,1984

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