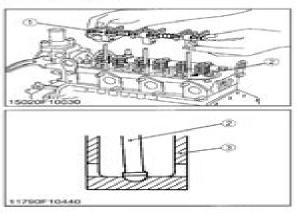
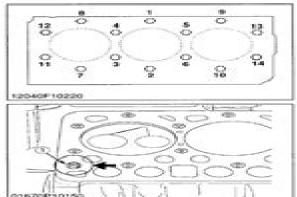
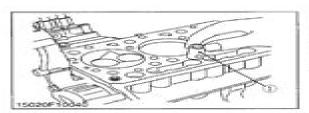
FUESTIONS FORWARD







## Rocker Arm and Push Rod

- 1. Remove the rocker arm bracket nuts.
- 2. Detach the rocker arm assembly (1).
- 3. Remove the push rods (2).

## (When reassembling)

 When putting the push rods (2) onto the tappets (3), check to see if their ends are properly engaged with the grooves.

## IMPORTANT

- After installing the rocker arm, be sure to adjust the valve clearance.
- Apply engine oil to the rocker arm bracket nuts. And tighten them.

(3) Tappet

Tightening torque	Rocker arm bracket nut	23.5 to 27.5 Nm 2.4 to 2.6 kg/m 17.4 to 20.3 N-bs
-------------------	------------------------	---

- (1) Riocker Arm Assembly
- (2) Push Red

# Cylinder Head

- Loosen the pipe clamp, and remove the water return pipe.
- 2. Remove the cylinder head bolts in the order of 14 to 1.
- Lift up the cylinder head to detach.
- Remove the cylinder head gasket and O-ring (1).

## (When reassembling)

- Replace the cylinder head gasket with a new one.
- · Securely fit the O-ring to the pipe pin.
- Tighten the cylinder head bolts after applying sufficient oil.
- Tighten the cylinder head botts in diagonal sequence starting from the center. (Refer to figure left.)
- Tighten them uniformly, or the cylinder head may deform in the long run.
- Retighten the cylinder head boits after running the engine for 30 minutes.

## NOTE:

- . To Loosen: 14 to 1
- To Tighten: 1 to 14

Tightening torque	Cylinder head boilt	93.1 to 98.0 N·m 9.5 to 10.0 kg/m
		600, 7 No. 272 O. Bullion

(1) Onling

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#### Tappets

Remove the tappets (1) from the crankcase.

# (When reassembling)

Before installing the tappets, apply engine oil thinly around them.

#### I IMPOORTANT

- Mark the cylinder number to the tappets to prevent interchanging.
- (1) Tappett

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# **Kubota 3000 Service Manual**

Y Pai



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