



Machining Calculations: Turning

- Spindle Speed - N (rpm)
 - v = cutting speed
 - D_o = outer diameter
$$N = \frac{v}{\pi D_o}$$
- Feed Rate - f_r (mm/min -or- in/min)
 - f = feed per rev
$$f_r = N f$$
- Depth of Cut - d (mm -or- in)
 - D_o = outer diameter
 - D_i = final diameter
$$d = \frac{D_o - D_i}{2}$$
- Machining Time - T_m (min)
 - L = length of cut
$$T_m = \frac{L}{f_r}$$
- Mat'l Removal Rate - MRR (mm³/min -or- in³/min)
$$MRR = v f d$$

Fitting And Turning Calculations Paper And Answer

VM Jensen



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