

Setting entry

Data format: Byte type

Data range: 1 - 6

Specify the Reader puncher device No. to be connected to 20 mA current loop interface.

Set device specifications corresponding to an I/O device number 1 - 6 in data number 5110 - 5162.

Data number

Data

5013

Reader puncher device No. to be connected to RS422 interface

Setting entry

Data format: Byte type

Data range: 1 - 6

Specify the Reader puncher device No. to be connected to RS422 interface

Set device specifications corresponding to an Reader puncher device number 1 - 6 in data number 5110 - 5162.

Data number

Data

5110

Specifications number of Reader puncher device corresponding to device number 1

Setting entry

Data format: Byte type

Data range: 1 - 7

Specify the specification number of the Reader/puncher device corresponding to device number 1.

The relationships between specification numbers and I/O devices are as follows:

Spec. No.	Reader puncher device specifications
1	Control codes (DC1 - DC4) are used and feed is punched
2	Control codes (DC1 - DC4) are not used and feed is punched
3	Control codes (DC1 - DC4) are used and feed is not punched
4	Control codes (DC1 - DC4) are not used and feed is not punched
5	Reserved
6	PPR
7	FUNUC cassette

Data number

Data

5111

Number of stop bits of Reader puncher device corresponding to device number 1

Setting entry

Data format: Byte type

Data range: 1 - 2

Specify the number of stop bits of the Reader/puncher device corresponding to device number 1.

Fanuc 6tb Parameters Manual

H Kauffman



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