

File extension what will be shown on "Open "

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CUTTING PROCESS	COC				
Tool offset ON	0				
Tool offset OFF	0				
Tool ON	7				
Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	0				
Height control OFF	0				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection ON	0				
Labeling: Tool offset ON	0				
Labeling: Height control ON	0				
Labeling: Tool ON	0				
Labeling: Rapid traverse ON	0				
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3 burners: Tool offset ON	0				
3 burners: Height control ON	0				
3 burners: Left ON	0				
3 burners: Central ON	0				
3 burners: Right ON	0				
MARKING PROCESS	COC				
Tool offset ON	11				
Tool offset OFF	12				
Tool ON	9				
Tool OFF	10				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	45				
Height control OFF	46				
Deceleration control ON	0				
Deceleration control OFF	0				
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Station preselection OFF	0				
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End codes

☐ Compensation

☒ Speed.

☐ Cut/Mark.

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☐ Comments

☐ D-1mm.

☐ To NC.

☐ Stop ->0

☐ Rapid marking

☐ Stab.

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☐ Delay

☐ Speed

Essi Programming Codes

Camilla Rothe



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Embracing the Tune of Appearance: An Psychological Symphony within **Essi Programming Codes**

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