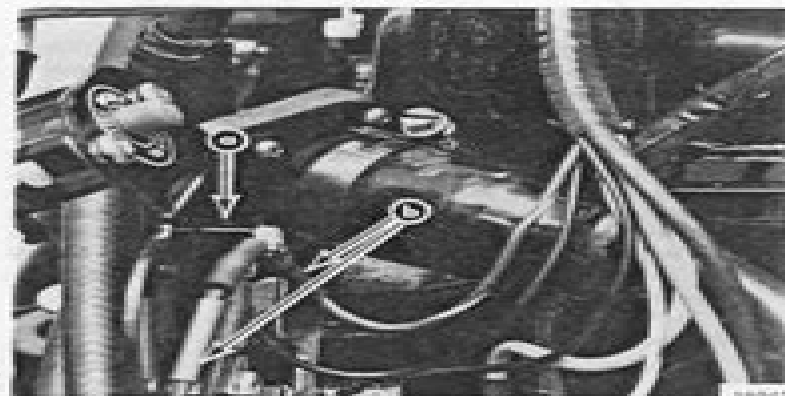


11. Connect instrument harness to engine harness. Tighten clamp.
12. Connect trim position sender brown/white wire as shown in Figure 7.
13. Connect fuel line. Check for leaks.
14. Connect throttle cable. Refer to "Attaching/Adjusting Throttle Cable".
15. Connect any grounding wires or accessories that may have been disconnected.
16. Connect battery cables to battery.

IMPORTANT: If stern drive unit was removed, refer to step 14 in "Alignment".

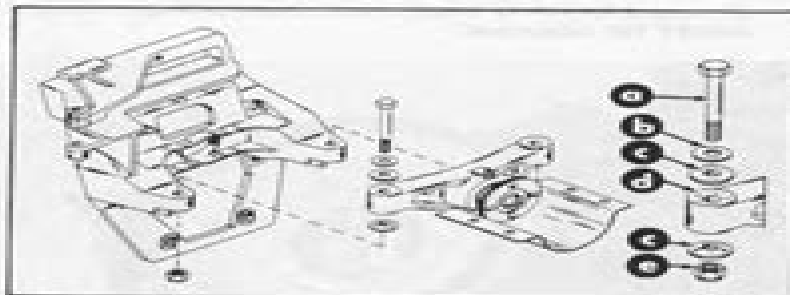
a - Terminal Block
b - Brown/White Wires
Figure 7. Sender Connection



ALIGNMENT

BEARING SUPPORT INSTALLATION

The following procedure **MUST BE** used when installing bearing support on MCM 120R/140R Models:



- a - Bolt (2)
- b - Flat Washer (2)
- c - Spherical Washer (4) (Install with Rounded Side Toward Bearing Support)
- d - Bearing Support
- e - Nut (2)

Figure 1. Bearing Support Attaching Parts

1. Install bearing support, as shown in Figure 1. **DO NOT** tighten bolts.
2. Insert solid end of Alignment Tool (91-37797A3) thru bearing in gimbal housing and into input shaft splines. (Figure 2)
3. Tighten bearing support bolts until snug [5-10 lbs. ft. (7-13 N.m)]. Strike the head of both bolts with a ball peen hammer, then torque bolts to specifications.



a - Alignment Shaft

Figure 2. Alignment Tool Installed

IMPORTANT: Bearing support attaching bolts **MUST BE** struck with a hammer to properly seat spherical washers. If procedure is not followed, difficulty in installing stern drive unit may result and subsequent damage to bearings may occur from misalignment.

Mercury MCM 140 Manual

Scott C. Dulebohn



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