



# **SERVICE MANUAL**

Number 14

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**Sterndrive Units  
Alpha One  
Generation II**

# **Mercuriser Alpha One Manual 5l**

**Penton Staff**



## **MerCruiser Alpha One Manual 5l:**

**MerCruiser Stern Drive Shop Manual 1998-2013** Editors of Clymer Manuals, 2015-08-15 Stern Drives MerCruiser Alpha One 1998 2013 MerCruiser Bravo One 1998 2013 MerCruiser Bravo Two 1998 2013 MerCruiser Bravo Three 1998 2013 Engines 1998 2013 3 0 L 1998 2013 4 3 L 1998 2013 5 0 L 1998 2013 5 7 L 1998 2013 350 Mag 1998 2013 MX 6 2 L 1998 2013 454 Mag 1998 2013 502 Mag 1998 2013 496 Mag 1998 2013 496 Mag HO 1998 2013 7 4 L MPI 1998 2013 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

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