

# Replacement Instructions for Drive Gear and Worm Gear 41A2817



## CAUTION

The garage door must be in fully closed position during installation.

1. Close the garage door and unplug the opener.
2. Disengage the outer trolley by pulling the manual release rope.
3. Relax chain or belt tension by loosening outer nut of trolley assembly to the end of the threaded shaft (Figure 1). Consult your manual.
4. Remove sprocket cover or belt cap retainer (Figure 2).
5. Disengage chain or belt from sprocket and leave it loose on end of rail near sprocket until reassembly.
6. Remove the cover.
7. Remove the helical gear and retainer, Figure 3 (a).
8. Remove limit switch assembly (b):
  - Squeeze the sides just below the motor assembly bracket near the drive gear.
  - Disengage from its 3 retention slots and allow to hang by wires.
9. Unplug the wire harness (c) from the RPM sensor (d).
10. Remove motor assembly:
  - Disconnect the 3 wires leading from the motor, noting their position for reassembly.
  - Remove the 4 screws (e) fastening the motor bracket to the chassis, using a 5/16 long-shafted magnetic driver. Hand support motor before removing final screw.
  - Remove entire motor/bracket assembly and set aside.
11. Replace drive gear assembly:
  - Remove the 3 screws labeled (f) from under the chassis and lift out entire assembly by sprocket.
  - Remove roll pin (g) below drive gear.
  - Remove drive gear from shaft and replace with new.
  - Replace roll pin in shaft, approximately flush with gear hub.
  - Apply grease generously to drive gear.
  - Refasten assembly to opener chassis.
12. Replace worm gear:
  - A. Motor Vibration Isolator models only:** (see Figure 4 on page 2)
    - Remove 3 screws holding bracket to motor and pull off bracket.
    - Remove roll pin from motor shaft and slide worm gear off. Remove "O" Ring, "C" Ring and spacer.
    - Replace with new parts in proper sequence, per illustration.
  - B. All other models:** (see Figure 5 on page 2)
    - Remove interrupter cup, collar, washers, and bearing from motor shaft and set aside in proper sequence for replacement. Replace only those parts used on your model.



## WARNING

To avoid serious injury or death from electrocution, disconnect power to opener before proceeding.



Figure 1

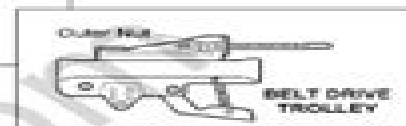
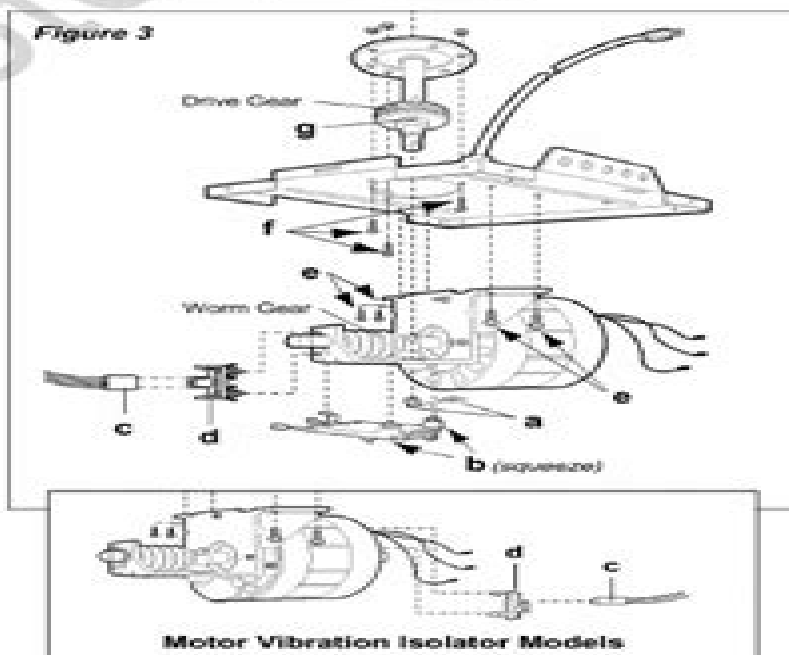


Figure 2



Figure 3



# Legacy Garage Door Opener Owner S Manual

**South Dakota**



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