

1. CONFECTION DES EPROUVETTES DE BETON

1.1. ECHANTILLONNAGE DU BETON

- On doit confectionner 6 éprouvettes cylindriques 16 * 32 cm
- Calculer la quantité du béton nécessaire (prévoir 15% de plus)
- Nettoyer et enduire les parois des moules avec l'huile de coffrage

1.2. REMPLISSAGE DES EPROUVETTES, SERRAGE DU BETON

Introduire le béton à l'aide d'une pelle à coque cylindrique.

En fonction de l'affaissement au cône d'Abrams, le serrage du béton se fera par vibration ou par piquage.

Types de moules (cm)	Microcable vibrante (pour A = 5 cm)		Aiguille vibrante (pour A = 9 cm)			Piquage (pour A = 12 cm)	
	Nombre de couches	Durée de vibration	Nombre de couches	Diamètre de l'aiguille (mm)	Durée de vibration	Nombre de couches	Nombre d'enfoncements par couche
ø 11	1	Abaque n° 1	2	25	Abaque n° 4	2	10
ø 16	1	Abaque n° 2	2	25	Abaque n° 5	2	20
ø 25	Table vibrante		3	37	Abaque n° 6	3	50
10 x 10 x 40	1	Abaque n° 3	1	25	Abaque n° 7	1	10
14 x 14 x 56	Table vibrante		1	25	Abaque n° 8	1	20
20 x 20 x 80	Table vibrante		1	37	Abaque n° 9	1	40

Compactage par vibration :

Lors de la vibration du béton, l'aiguille doit être maintenue verticale dans l'axe de l'éprouvette et elle ne doit pas toucher le fond (laisser 1 à 2 cm du fond). Pour la vibration de la deuxième couche, l'aiguille ne doit pénétrer que d'1 ou 2 cm dans la couche sous-jacente, et on doit si nécessaire alimenter en béton pendant la vibration pour maintenir le moule rempli. Retirer lentement l'aiguille pendant les dernières secondes.

Compactage par piquage :

On utilise la tige de piquage ø16 mm à raison de 20 coups par couche pour les moules ø 16 x 32 cm, dans les mêmes conditions que pour la vibration.

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S Marginson



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