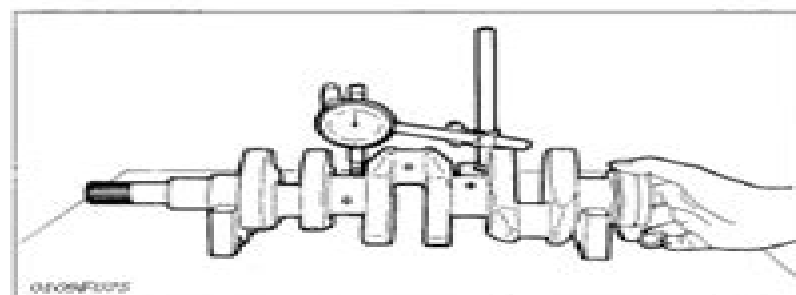
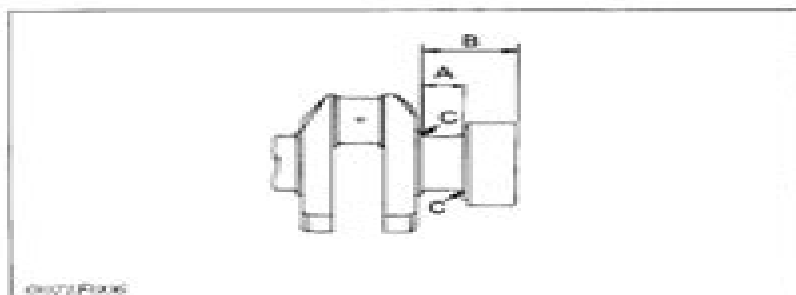
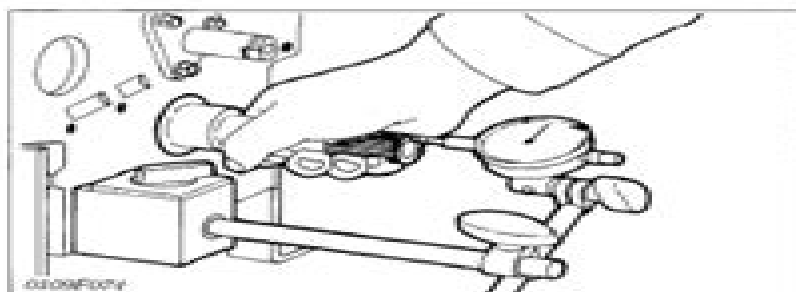


## [5] CRANKSHAFT



### Crankshaft End Play

1. Set a dial indicator with its indicator tip touching the end of the crankshaft.
2. Measure the end play by moving the crankshaft to the front and rear.
3. If the play exceeds the allowable limit, replace the side bearing.
4. If the same size bearing is useless because of the crankshaft journal wear, replace it with an oversize one referring to the table and the figure.

End play	Factory specification	0.15 to 0.31 mm, 0.0059 to 0.0122 in.
	Allowable limit	0.5 mm, 0.020 in.

### (Reference)

#### • Oversize bearings:

Oversize	Bearing	Code Number	Marking
0.2 mm 0.008 in.	Side bearing 1 02	15261-23951	020 OS
	Side bearing 2 02	15261-23971	020 OS
0.4 mm 0.016 in.	Side bearing 1 04	15261-23961	040 OS
	Side bearing 2 04	15261-23981	040 OS

#### • Oversize dimensions of crankshaft:

##### Dimension

- (A) 0.2 mm Oversize 23.40 to 23.45 mm  
(0.008 in.) (0.9134 to 0.9154 in.)
- 0.4 mm Oversize 23.80 to 23.85 mm  
(0.016 in.) (0.9213 to 0.9232 in.)
- (B) 0.2 mm Oversize 46.1 to 46.3 mm  
(0.008 in.) (1.815 to 1.823 in.)
- 0.4 mm Oversize 46.3 to 46.5 mm  
(0.016 in.) (1.823 to 1.831 in.)
- (C) 1.8 to 2.2 mm (0.071 to 0.087 in.)

- Finally finish the contact face to the bearing, to the higher than  $\nabla\nabla\nabla\nabla$  (0.45)

### Crankshaft Alignment

1. Support the crankshaft with V blocks on the surface plate at both end journals.
2. Set a dial indicator with its indicator tip touching the intermediate journal.
3. Rotate the crankshaft on the V blocks and get the eccentricity (half of the measurement).
4. If the eccentricity exceeds the allowable limit, replace the crankshaft.

Eccentricity	Allowable limit	0.02 mm 0.0008 in.
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# Kubota Diesel Engine Parts Manual Z430

**Caterpillar Inc. Peoria, Ill..**



**Kubota Diesel Engine Parts Manual Z430:**

**Diesel & Gas Turbine Catalog** ,1990      *Workshop Manual, Kubota Diesel Engines* ,198?      **'Jeep' Industrial Engine Manual and Parts List** Kaiser Jeep Corporation. Industrial Engine Division,1965      **Parts Manual** Caterpillar Inc. Peoria, Ill.,1993      *Duramax Diesel Engine Repair Manual* Editors of Haynes Manuals,2020-05-26 With Haynes Manuals you can do it yourself from simple maintenance to major repairs Haynes writes every procedure based on a complete teardown and rebuild of the machine      Diesel engine ,1976      **Parts Manual** Caterpillar Inc. Peoria, Ill.,1995

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pass myapp1

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web load balancing refers to efficiently distributing incoming network traffic across a group of backend servers also known as a server farm or server pool modern high traffic websites must serve hundreds of thousands if not millions of concurrent requests from users or clients and return the correct text images video or application data

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web server load balancing is a technology that enables your websites and applications to keep up the performance despite a high volume of traffic or sudden spikes it does so by sending or splitting the traffic over to various servers when this process is carried out globally it s called global server load balancing gslb

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web aug 11 2022 load balancers are infrastructure components which distribute incoming network traffic between multiple backend servers they improve capacity and add redundancy by keeping services accessible if one of your servers fails load balancers act as the public gateway to your application

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web jul 25 2023 load balancing is the act of distributing incoming network traffic across backend servers to balance the amount of traffic across a pool of servers it allows applications to perform better by sending requests to multiple servers decreasing the burden of managing and maintaining network sessions

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web nov 5 2023 layer 4 load balancers prioritize routing to servers that are the least loaded based on the number of active connections how many requests the server is working on or their response times how busy the server is an example of an algorithm that is often used in layer 4 load balancing is known as round robin round robin works by routing

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web server side load balancers for internet services a server side load balancer is usually a software program that is listening on the port where external clients connect to access services the load balancer forwards requests to one of the backend servers which usually replies to the load balancer

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web in order to prevent a single server from becoming overloaded the load balancer routes requests to any number of available servers on premises or hosted in server farms or cloud data centers once the assigned server receives the request it responds to the client by way of the load balancer