

Disassembling HST Linkage



- (1) Return Spring
- (2) Neutral Holder Arm
- (3) Neutral Holder
- (4) Damper
- (5) Adjuster
- (6) HST Neutral Switch
- (7) Neutral Holder Bracket
- (8) Rod 3
- (9) Link
- (10) HST Pedal
- (11) Rod 2
- (12) Hex. Head Screw
- (13) HST Control Lever
- (14) Rod 1

A : Angle of neutral holder arm
L : Length of return spring

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1. Disconnect the rod 3 (8) at the neutral holder arm (2), then remove the link (9) with rod 2 (11) and rod 3 (8) as a unit.
2. Disconnect the rod 1 (14) at the HST control lever (13) and the neutral holder arm (2) with rod 1 (14) and damper (4) as a unit.
3. Remove the neutral holder bracket (7) with neutral holder (3), return spring (1) and HST neutral switch (6) as a unit.

(When reassembling)

- Do not change the length for rod 1 (14), rod 2 (11), rod 3 (8) and return spring (1) as they are marked on the parts. If these length or position were changed or replaced with new parts following the below adjusting procedure.
 - Loosen the hex. head screw (12) of HST control lever (13).
 - Adjust the rod 1, 2, 3 with specified length, then assemble the all parts.
 - Length of rod 1 : 317 mm (12.48 in.), rod 2 : 210 mm (8.27 in.), rod 3 : 138 mm (5.43 in.)
 - Adjust for the line "A" of neutral holder arm (2) to make a right angle with the body by adjuster (5).
 - Adjust for the length "L" of return spring (1) to become 90 to 92 mm (3.54 to 3.62 in.).
 - Tighten the hex. head screw (12) so that the HST control lever (13) does not move.
- After assembling the tractor be sure to adjust the pedal stroke and HST neutral switch. (Refer to page 3-56, 3-57)

NOTE

- Be sure to tighten lock nuts of rod ends firmly.

Tightening torque	HST control lever setting hex. head screw	8.95 to 9.33 N·m 0.70 to 0.85 kgf·m 5.05 to 6.13 ft·lb
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Kubota L48 Service Manual

Caterpillar Inc



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Table of Contents Kubota L48 Service Manual

1. Understanding the eBook Kubota L48 Service Manual
 - The Rise of Digital Reading Kubota L48 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota L48 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota L48 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota L48 Service Manual
 - Personalized Recommendations
 - Kubota L48 Service Manual User Reviews and Ratings
 - Kubota L48 Service Manual and Bestseller Lists
5. Accessing Kubota L48 Service Manual Free and Paid eBooks

- Kubota L48 Service Manual Public Domain eBooks
- Kubota L48 Service Manual eBook Subscription Services
- Kubota L48 Service Manual Budget-Friendly Options
- 6. Navigating Kubota L48 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota L48 Service Manual Compatibility with Devices
 - Kubota L48 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota L48 Service Manual
 - Highlighting and Note-Taking Kubota L48 Service Manual
 - Interactive Elements Kubota L48 Service Manual
- 8. Staying Engaged with Kubota L48 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota L48 Service Manual
- 9. Balancing eBooks and Physical Books Kubota L48 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota L48 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota L48 Service Manual
 - Setting Reading Goals Kubota L48 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota L48 Service Manual
 - Fact-Checking eBook Content of Kubota L48 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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