

[3] TIMING GEAR AND CAMSHAFT



9083P025

Timing Gear Backlash

1. Set a dial indicator (lever type) with its tip on the gear tooth.
2. Move the gear to measure the backlash, holding its mating gear.
3. If the backlash exceeds the allowable limit, check the oil clearance of the shaft and gear.
4. If the oil clearance is proper, replace the gears.

Backlash between idle gear and crank gear	Factory spec.	0.042 to 0.124 mm 0.00165 to 0.00488 in.
	Allowable limit	0.15 mm 0.0059 in.
Backlash between idle gear and cam gear	Factory spec.	0.047 to 0.123 mm 0.00185 to 0.00484 in.
	Allowable limit	0.15 mm 0.0059 in.
Backlash between idle gear and injection pump gear	Factory spec.	0.046 to 0.124 mm 0.00181 to 0.00488 in.
	Allowable limit	0.15 mm 0.0059 in.
Backlash between oil pump gear and crank gear	Factory spec.	0.041 to 0.123 mm 0.00161 to 0.00484 in.
	Allowable limit	0.15 mm 0.0059 in.



9085P034

Oil Clearance of Camshaft Journal

1. Measure the camshaft journal O.D. with an outside micrometer.
2. Measure the cylinder block bore I.D. for camshaft with an inside micrometer, and calculate the oil clearance.
3. If the oil clearance exceeds the allowable limit, replace the camshaft.

Oil clearance of camshaft journal	Factory spec.	0.050 to 0.091 mm 0.0020 to 0.0036 in.
	Allowable limit	0.15 mm 0.0059 in.
Camshaft journal O.D.	Factory spec.	32.934 to 32.950 mm 1.2966 to 1.2972 in.
Cylinder block bore I.D. (bearing portion)	Factory spec.	32.900 to 32.926 mm 1.2952 to 1.2960 in.

9109P031

Kubota Diesel Engine 68 Mm Stroke Series Workshop Manual

**Hiroataka Nakajima, Society of
Automotive Engineers**



Kubota Diesel Engine 68 Mm Stroke Series Workshop Manual:

Workshop Manual, Kubota Diesel Engines ,198? **Development of Small-sized Indirect Injection Diesel Engine**
Kubota 73.6mm/78.4mm Stroke Series Hirotaka Nakajima,Society of Automotive Engineers,1988 **Workshop Manual**
for B.M.C. 3.4-litre Four-cylinder Diesel Engine Type OEA. British Motor Corporation,1967 *Workshop Manual for*
the Isuzu Diesel Engine Isuzu Motors,1971 For 6 cylinder trucks produced in 1973 Workshop Manual Supplement for the
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4.107, and 4.99 Diesel Engines Perkins Engines Ltd,1983 Workshop Manual and Instruction Book for Perkins Diesel
Engines P Series Perkins, F. Ltd,1952 *WORKSHOP Manual for T6.3544, 6.3544 and 6.3724 Diesel Engines ,1982*
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