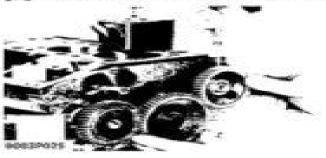
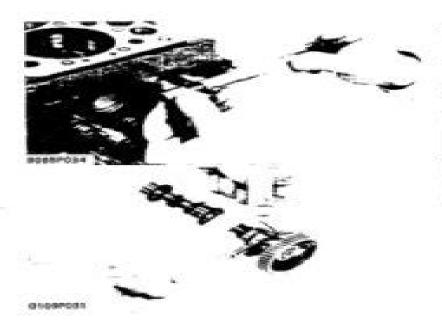
[3] TIMING GEAR AND CAMSHAFT





Timing Gear Backlash

- Set a dial indicator (lever type) with its tip on the gear tooth.
- Move the gear to measure the backlash, holding its mating gear.
- its matting gear.

 3. If the backlash exceeds the allowable limit, check the oil clearance of the shaft and over.
- 4. If the oil clearance is proper, replace the gears.

Backlash between alle gour and crank goor	Fectory spec.	0.049 to-3,124 mm 0.00169 to-0.00488 in.
	Altowable limit	0.15 mm 0.5059 in.
Backlash between idle gear and com gear	Faiotoxy spec.	0.647 to 0.123 mm 0.66185 to 0.66484 in
	Alligowatske Similt	0.15 mm 0.0059 in.
Backlash between ide geor and injection pump goer	Factory spec.	0.046 to 0.124 mm 0.00181 to 0.00488 in.
	Allowable limit	0.15 mm 0.0019 in.
Back ison between oil pump gear and crank gear	Factory apec.	0.041 to 0.123 mm 0.00161 to 0.00484 in
	Alloweshie Besit	9.15 mm 0.0059 in.

Oil Clearance of Camshaft Journal

- Measure the camshaft journal O.D. with an outside micrometer.
- Measure the cylinder block bore LD. for camshaft with an inside micrometer, and calculate the oil clearance.
- clearence.

 3. If the oil clearance exceeds the allowable limit, replace the camshaft.

Oil degrance of canabatt journal	Percenty speci	0.050 to 0.001 mm 0.0020 to 0.0035 in.
	Aliqueable limit	0.15 m/m 0.0009 in.
Camphaft Journal	Factory	32,904 to 32,950 mm
O.D.	spec.	1,2966 to 1,2972 in.
Cylinder block bore	flactory	33,000 to 33,625 mm
I.D. (Bearing portion)	spec.	1,2992 to 1,3002 is.

<u>Kubota Diesel Engine 68 Mm Stroke Series Workshop</u> <u>Manual</u>

Hirotaka Nakajima, Society of Automotive Engineers

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Development of Small-sized Indirect Injection Diesel Engine Workshop Manual, Kubota Diesel Engines ,198? Kubota 73.6mm/78.4mm Stroke Series Hirotaka Nakajima, Society of Automotive Engineers, 1988 **Workshop Manual** for B.M.C. 3.4-litre Four-cylinder Diesel Engine Type OEA. British Motor Corporation, 1967 Workshop Manual for the Isuzu Diesel Engine Isuzu Motors, 1971 For 6 cylinder trucks produced in 1973 Workshop Manual Supplement for the OE 160 High Speed Diesel Engine, 196? BMC 5.1 Litre High Speed Diesel Engine, 195? Workshop Manual for 4.108, Workshop Manual and Instruction Book for Perkins Diesel 4.107, and 4.99 Diesel Engines Perkins Engines Ltd,1983 Engines P Series Perkins, F. Ltd, 1952 WORKSHOP Manual for T6.3544, 6.3544 and 6.3724 Diesel Engines ,1982 BUKH DIESEL DV 10 + DV 20 WORKSHOP MANUAL Bukh Diesel, 2013-09-16 Workshop Manual for 3.152 & Workshop Manual for the Rootes Diesel Engines Commer Cars Ltd,1966 **D3.152 Diesel Engines** ,1977 Workshop Manual and Instruction Book for Perkins Diesel Engines, P6, P4 and P3 Series Perkins Engines Limited. Service Division.1957 Workshop Manual Peugeot, 1974 Workshop Manual for 4,270 Diesel Engines Perkins Engines Limited. Service Division, 196? Workshop Manual and Instruction Book for Perkins Diesel Engines Perkins, 1955 Workshop Manual and Instruction Book for Perkins Diesel Engines, P6, P4 and P3 Series F. Perkins Limited. Service Division, 1957 Isuzu Workshop Manual ,1986* **Motor Truck & Diesel Repair Manual** Louis C. Forier, 1974 Workshop Manual for Deutz Diesel Engines ,1981

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