2. SERVICING SPECIFICATIONS

| Item | | Factory Specification | Allowable Limit |
|------------------------------------|---|--|-----------------------|
| Relief Valve | Setting Pressure (Condition) Engine speed : Maximum Oil Temperature : 45 to 55 °C 113 to 131 °F | 12.3 to 12.7 MPa 125 to 130 kgf/cm ² 1780 to 1840 psi | - |
| Hydraulic Pump | Power steering oil flow (Condition) Engine speed : 1500 min' (rpm) Oil Temperature : 45 to 55 °C 113 to 131 °F | Above 8.0 L/min. 2.1 U.S.gats/min. 1.8 Imp.gats/min. | |
| Mower Linkage | Clearance L2 | 0 to 0.5 mm 0 to 0.01 in. | |
| [Hydrautic Pump] Gear to Casing | Clearance | 242 | 0.15 mm 0.0059 in. |
| Gear | O.D. | 33.520 to 33.530 mm 1.3197 to 1.3200 in. | - |
| Case | I.D. | 33.570 to 33.577 mm 1.3217 to 1.3219 | - |
| Gear Shaft to Bushing | Clearance | 0.020 to 0.091 mm 0.00079 to 0.0035 in. | 0.12 mm 0.0047 in. |
| Gear Shaft | O.D. | 14.970 to 14.980 mm 0.58937 to 0.58976 in. | - |
| Bushing | I.D. | 15.000 to 15.061 mm 0.59056 to 0.59295 in. | - |
| Side Plate | Thickness | 2.48 to 2.50 mm 0.0977 to 0.0984 in. | 2.40 mm 0.094 in. |
| Hydraulic Cylinder | LD. | 80.05 to 80.15 mm 3.152 to 3.155 in, | 80.20 mm 3.157 in. |

W1013874

Kubota Bx1860 Manual

Clifford Lane



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