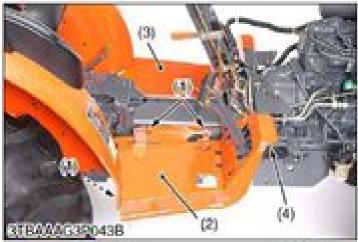
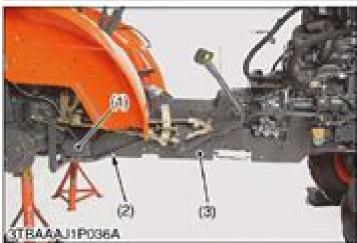
B1830, B2230, B2530, B3030, WSM







Steps (4-cylinder Engine, ROPS Model)

- Remove the bolts (1) and the nut (4).
- Remove the brake spring from the step (RH) (2). Remove the brake spring and the clutch spring from the step (LH) (3).
- 3. Remove the steps (2) (3).
- (1) Bolt

(3) Step (LH)

(2) Step (RH)

(4): Nut

W1023721

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Sub-Frames (4-cylinder Engine Model)

- Place the rigid jack under the rear axle shaft.
- Remove the transmission oil filter cartridge (1).
- Loosen the sub-frame mounting bolts.
- Remove the sub-frames (3) (7).

Tightening torque	Sub-frame mounting bolt for aluminum (M10)	39.3 to 45.1 N·m 4.0 to 4.6 kgf·m 29.0 to 33.2 lbf·ft
	Sub-frame mounting bolt for aluminum (M12)	62.8 to 72.5 N·m 6.4 to 7.4 kgf m 46.3 to 53.5 lbf-ft
	Sub-frame mounting bolt for ordinary material (M12)	77.5 to 90.2 N·m 7.9 to 9.2 kgf·m 57.2 to 66.5 lbf·ft
	Sub-frame mounting bolt for ordinary material (M14)	126 to 150 N·m 12.9 to 15.3 kgf·m 93 to 111 lbf·ft

- (1) Transmission Oil Filter Cartridge
- (2) Suction Pipe

- (5) Nut
- (6) Steel Plate

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Tobias Bleicker

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