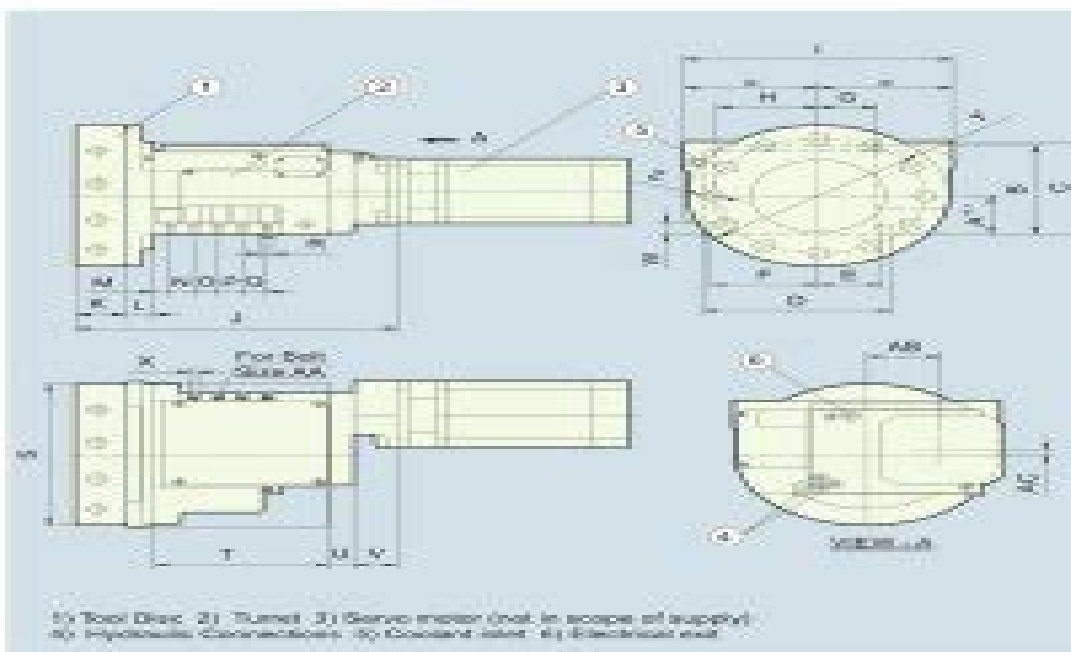




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-155A	SMT-200A
A	125	100
B	272	232
C	285	243
D	325	284
E	110	90
F	180	150
G	100	82
H	175	142
I	424	378
J	524	558
K	70	70
L	47	40
M	24	22
N	40	39
O	40	39
P	40	39
Q	40	39
R	38	33
S	422	368
T	290	244
U	50	35
V	60	60
W	25	25
X	19	11
Y	340	300
Z	VDI 40	VDI 30
AA	M12	M10
AB	125	100
AC	20	12

Specifications

		SMT-155A	SMT-200A
Turret Center Height	mm	125	100
No of Stations		8/12	8/12
Inertia of transportable masses	kgm ²	3.2	1.8
Turret Indexing Time (for next station)	sec	0.16	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	16	20
Hydraulic Pressure	kg/cm ²	50	50
Clamping force	kpf	4,050	2,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
Servo Motor D. p.p.s.m.		0.3	0.2
Fanuc		1FT6060	1FT6064
Siemens			

Hydraulic Turret Electrical Control Manual

RD Boyd



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