

JOB NO. 2

1. **Objectives:** Making a flat chisel

2. **Tools used:** Furnace, anvil, hammer, tongs, flatter, chisel grinder, steel rule, try square

3. **Materials used:** Mild steel round bar ϕ 20mmX150mm

4. **Drawing:** See Diagram

5. **Procedure:**

- a) Do marking on the raw material by scale and cut the piece as per the dimension with the help of hexa frame. (See diagram)
- b) Start the furnace and heat the job upto forgeable temperature (1250° C) or till metal is red hot
- c) Keep the red hot metal piece on the anvil with the help of tongs. Then give octagonal shape to the job with flatter and hammer. (See diagram)
- d) Re heat the octagonal job and place horizontally on the anvil with tongs and taper one end. To make chisel head with hammer. The other end of the job is taper flattening to make chisel mouth with flatter and hammer. (See diagram)
- e) Heating the whole chisel again, cut the excess metal to maintain dimensions then do finishing with the chisel.(See diagram)
- f) Keep the chisel in a restricted place for cooling in air.
- g) After the job has cooled grind the cutting edge of the chisel to 60° angle. (See diagram)
- h) Do hardening and tempering on the cutting edge of the chisel

6. **Precautions**

- a) Don't wear wrist watched and finger rings while working
- b) don't use mushroom headed tools
- c) always use suitable togs as per the job shape and size
- d) Clean the oil substance from the tools
- e) Heat the job carefully as per the forgeability of the metal
- f) Start hammering on the red hot job only
- g) Take great care during hammering of the job. Improper hammering may cause job to jump out of the tongs and hit somebody
- h) Do not touch the hot jobs

First Year Basic Mechanical Lab Manual

R Sandford



First Year Basic Mechanical Lab Manual:

Finite Element Methods in Mechanics Noboru Kikuchi, 1986-06-12 This is a textbook written for mechanical engineering students at first year graduate level As such it emphasizes the development of finite element methods used in applied mechanics The book starts with fundamental formulations of heat conduction and linear elasticity and derives the weak form i e the principle of virtual work in elasticity from a boundary value problem that represents the mechanical behaviour of solids and fluids Finite element approximations are then derived from this weak form The book contains many useful exercises and the author appropriately provides the student with computer programs in both BASIC and FORTRAN for solving them Furthermore a workbook is available with additional computer listings and also an accompanying disc that contains the BASIC programs for use on IBM PC microcomputers and their compatibles Thus the usefulness and versatility of this text is enhanced by the student s ability to practise problem solving on accessible microcomputers *University of Virginia Record* ,1913 Recruiting Journal of the United States Army ,1960-08 Contains articles on U S Army recruiting efforts training of soldiers and other information directly related to recruitment efforts **Resources in Education** ,1999 *Recruiting Journal of the United States* United States. Adjutant-General's Office, *Trade and Industrial Education; Instructional Materials* Ohio State University. Center for Vocational and Technical Education,1972 **Trade and Industrial Education** ,1972 **The Publishers' Trade List Annual** ,1905 *New York Review of the Telegraph and Telephone and Electrical Journal* ,1912 *Journal of Education* ,1916

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