III. STEEL STRUCTURE ERECTION (Acc. to MONTMONTAŽA Co. 1980) [Productivity efficiency percentage (PEP)=75%]

1. BASEC MAN HOURS - UNIT									elemen	to in [t]	and ma	e hours	Print Alba	4					
	Kind of Wark	0.05	0,1	0.15	0,2	0.25	0,35	0.5	0.8	12	2	3.	4	5		10	12	15	2
	Sorting the structure and preparation for erection and pre-erection														-	W.	12		,
2	Pre-erection of structure																		
	a) by crane:										1		1177						
	1.2.1. a Columns		0.00	2.04	2.80	100	363	200	200										100
	1.2.2. a Beams and columns		423	134		- 23													E
	1.2.3. a Lattice beams		5.0	1.5		- 33	1.5	32											100
	b) by band	133	600	150	13	183	35	150	100	1				-	-				
	1.2.1. b Columns and beams		100	100	1	2.5	1.0	32		E I	0			17	1 3		1000	li i	10
	1.2.2. b Lattice beams	100	1000	100	1.5	100			100								4-11		
1.3	Transport of structure to erection place																		П
	1.31. Columns and beams		343	17.		- 60	3.3	3.0		-			-	1	-	-	1000		-
	L.3.2. Lattice beam		100							400									Г
	1.3.3. Small structure				THE	CHINA			1000	-	1	1			1000	100		-	
ă.	Installation of arithm bolts and break in		4			• .				17-1	1				1000		-	1	
1.5	Structure erection																		г
	(hoisting and putting up the structure)																		П
	a) by crank														-		-		L
	1.5.1.a Columna									-	-	-	10000	-			District Co.	-	h
	1.5.2.a beams		3.8	153		1.0	323	200	PER ST										
	1.5.3.a Lattice beam		323	100	-	2.3	-	-	-										E
	1.5.4.a Different diagonal small items	1.0	100	59		more	1000	-	10000										г
	b) by el. windhes:					_				_		1							П
	1.5.1.6 Columns by supporting arms		820	100		200	200						-			-			ı
	1.5.2.b-beams * * * * * *	1	1.5	184		337	100	100									1.5		ı
	1.5.3.b-Lattice supports by masts	1.33	93	132		200	323	100										4.4	
	1.5.4.b Binding joints		1		100	1000				4.7		241			100	7.6	14		П
	1.55.b Longitudinal beams									- 20		8.4							П
	1.5.6.b Floor grids and chequend sheets								1000	100		152				182	184		П
	c) By hand operated winches					_			-	11010	1.55	333	1350	150	320	1935	100		П
	or haulage cranes:																		П
	1.5.1.c Columns by supporting arms	1.0	100	100		100		2.0		1			parents.		1				П
	1.5.2.c Beares	- 33	188	100		100	33	100											П
	1.5.3.c Trusses supports by sup. arms		333	132		3.3	333	6.0									100		П
	1.5.4.c Binding joints					-		100			-	-			1.	1	2		П
	1.55.c Longitudinal beams						-												
	1.5.6.c Roor grids and chequered sheets					1			1000			200	100		323	3.4			
	1.5.7.c Wall windows					100	7	340	7	100		130	100		1.0				
	1.5.8.c Mrs. construct, diagonals					200	100					20.74	200		100	1000	1.5		
	& small dams p.cz.		040	lane.		400			_	400	1.0	0.40			100	100			
	1.5.9.c Staticate treads (Mhr/ea)			100		33					1.7		100		10		100		

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KJ Lindholm-Leary

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