

HIGH-SPEED NEEDLE LOCKSTITCH MACHINE

DDL-5550 DDL-5530

# INSTRUCTION MANUAL

Machine, Co.

Congratulations on your purchase of a JUKI sewing machine. Please read this Instruction Manual carefully before using the unit in order to get the most enjoyment and to enjoy using it for a long time.

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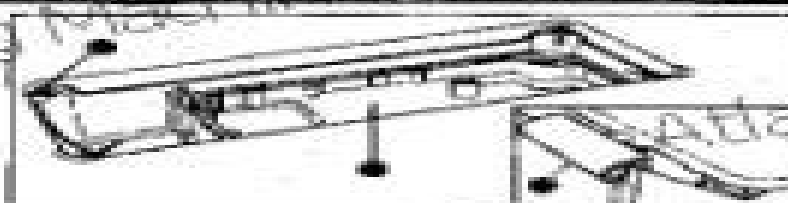
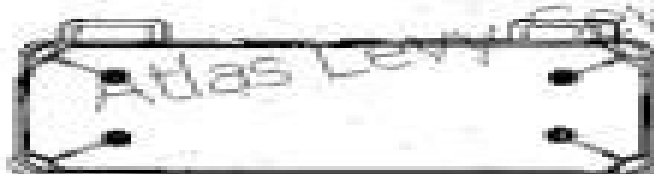
## PRELIMINARY INFORMATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the motor switch ON while observing the handwheel. The handwheel should turn counterclockwise as observed from the handwheel side.
3. Do not use a large rubber roller for the first use.
4. Confirm that the settings and phase angles on Switches are correct by checking them against the settings shown on the motor nameplate.

## OPERATION

1. Stop the needle down from the needle when you turn the motor switch OFF after the rotation is reversed.
2. Do not operate the motor while the needle is down while the handwheel is turned to turn the motor switch OFF before using the machine.
3. Before starting the motor, turn the V-belt.
4. Before or after the motor starts, make sure to turn the motor switch.
5. During operation, be careful not to allow your or any other person's finger or hand to come close to the handwheel, motor, or motor switch. Also, do not place anything near the motor switch.
6. If your machine is provided with a foot pedal, then, when it is used, be extremely careful against your machine and leg at the same time.

## INSTALLATION



### 1. Installing the oil pan

- (1) The oil pan should rest on the four corners of the machine table frame.
- (2) Fix two rubber feet (●) on side (●) (position's side) using nuts (●). At the same time, fix two machine feet (●) on top (●) using nuts using a rubber-band holding. Then place oil pan (●) on the head base.

- (3) Push (●) into the opening in the machine foot and in the machine head to take rubber bands (●) before placing the machine head on machine (●) on the four corners.

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# Juki 550user Guide

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