Lab Experiment No # 01

PLC Programming

1. Differentiate between Ladder Programming and Functional Block Programming?

LAD: Ladder logic is a visual programming language based on the concept of representing each individual network as it would be shown in a circuit diagram for relay logic. This language is best for people who come from an electrical (as opposed to electronic or computer science) background.

FBD: Function Block Diagram is better for people coming from an electronic or computer science background as it is a visual representation based on logic gates. It depends on your network, FBD representation may take up more or less screen space than LAD.

2. Draw Ladder diagram of XOR logic gate using different addressing schemes?

XOR gate: (a) Mitsubishi, and (b) Siemens.

3. List down different manufacturers of PLC systems?

- Siemens
- ABB
- Schneider (Modicon)
- Rockwell (Allen-Bradley)
- Mitsubishi
- GE
- Omron
- Bosch Rexroth
- Beckhoff
- Fuji
- Toshiba

Designed By: Zeeshan Ahmed Lodro

Industrial Electronics Lab Manual For Polytechnic Students

Karin Nielsen-Saines

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