

FRONT SYSTEM ALL-WHEEL DRIVE

11. Farnall and International tractors are available as 4-wheel drive (All Wheel Drive) units. The front axle assembly consists of a one-piece center housing having flanged ends to which stub axle ends are bolted. Wheel spindles and wheel hubs are carried on taper roller bearings. The axle center housing incorporates a straddle mounted pinion and a four pinion differential gear unit. Full floating axles extend outward from the differential and attach to Cardan type universal joints located inside wheel hubs.

Power for the front axle assembly is taken from a gear reduction unit (transfer case) which is bolted to the left side of tractor rear frame and driven by an idler gear on the reverse idler shaft of the range transmission. The reduction unit and the front axle are connected by a drive shaft fitted with two conventional universal joints of which the rear has a slip joint that compensates for oscillation of the front axle.

The gear reduction unit (transfer case) has a shifting mechanism which permits

shifting to neutral, thus disconnecting power to the front axle. Gear sets with various ratios are available for the reduction unit to match the front and rear tire size combinations. Therefore, it is essential that the correct front and rear tire sizes be used with the correct gear set. If a change in tire sizes or gear sets is contemplated, contact the International Harvester Company for information concerning the proper combinations.

WHEEL AND PIVOT BEARINGS Models So Equipped

12. WHEEL BEARINGS. Wheel bearings should be removed, cleaned and repacked annually. Removal of inner wheel bearing requires removal of hub assembly.

To remove both wheel bearings, refer to Fig. 9 and proceed as follows: Support axle assembly, then remove wheel cover (51) and the wheel and tire assembly. Clip and remove lock wire from axle retaining cap screws, then remove cap screws and tapered bush-

ings (47) and remove axle by pulling straight outward as shown in Fig. 10. NOTE: Use caution when removing axle shaft not to damage the oil seal (21—Fig. 9) located in center housing as shown in Fig. 11. Swing power yoke (41—Fig. 10) aside, straighten tabs of retainer plates (25—Fig. 12), then unbolt and remove bearing plate (34) and shim (24). Outer wheel bearing, power yoke, compensating ring and hub can now be removed from spindle. See Fig. 13.

To remove inner wheel bearing (33—Fig. 9) from spindle (22), loosen jam nut and adjusting screw (23), then position a small punch against outer end of adjusting wedge (30—Fig. 13) and bump wedge inward until clamp ring (31) is free and remove clamp ring. Insert a pin punch through knock-out holes provided in the spindle and bump on inner side of bearing inner race until bearing is about 1/8-inch from inner flange of spindle, then attach puller, if necessary, and complete removal of bearing. Be sure to keep bearing straight while removing or damage (scoring) to spindle could result.

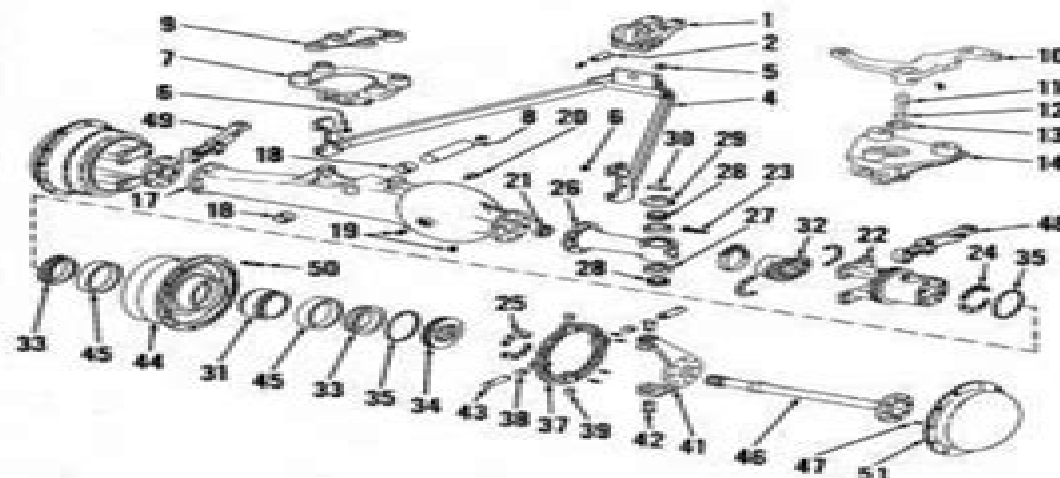


Fig. 9—Exploded view of the front drive axle used when tractors are equipped with "All Wheel Drive". Note items 10 through 14 which are used on International tractors and differ from items 7 and 9 which are used on Farnall tractors.

- | | | | |
|------------------------|------------------------|------------------------|-----------------|
| 1. Snap bar support | 11. Pinion pin | 24. Shim | 36. Bushing |
| 2. Rear pivot pin | 12. Bushing | 25. Lock plate | 37. Bushing |
| 3. Snap nut | 13. Shim | 26. Axle nut | 38. Power yoke |
| 4. Bushing | 14. Axle support | 27. Bearing cap | 39. Yoke pin |
| 5. Clamped washer | 15. Retainer plate | 28. Pinion bearing | 40. Hub pin |
| 6. Axle support | 16. Shim | 29. Steering cap | 41. Hub |
| 7. Pinion pin | 17. Bushing | 30. Adjusting wedge | 42. Bearing cap |
| 8. Pinion pin | 18. Shim | 31. Clamp ring | 43. Shim |
| 9. Pinion pin | 19. Shim | 32. Shim | 44. Shim |
| 10. Pinion pin | 20. Shim | 33. Wheel bearing | 45. Shim |
| 11. Pinion pin | 21. Oil seal | 34. Bearing arm (I.H.) | 46. Shim |
| 12. Bushing | 22. Spindle | 35. Retainer plate | 47. Wheel cover |
| 13. Shim | 23. Adjusting screw | 36. Shim | |
| 14. Axle support | 24. Shim | 37. Shim | |
| 15. Retainer plate | 25. Lock plate | 38. Power yoke | |
| 16. Shim | 26. Axle nut | 39. Yoke pin | |
| 17. Bushing | 27. Bearing cap | 40. Hub pin | |
| 18. Shim | 28. Pinion bearing | 41. Hub | |
| 19. Shim | 29. Steering cap | 42. Bearing cap | |
| 20. Shim | 30. Adjusting wedge | 43. Shim | |
| 21. Oil seal | 31. Clamp ring | 44. Shim | |
| 22. Spindle | 32. Shim | 45. Shim | |
| 23. Adjusting screw | 33. Wheel bearing | 46. Shim | |
| 24. Shim | 34. Bearing arm (I.H.) | 47. Wheel cover | |
| 25. Lock plate | 35. Retainer plate | | |
| 26. Axle nut | 36. Shim | | |
| 27. Bearing cap | 37. Shim | | |
| 28. Pinion bearing | 38. Power yoke | | |
| 29. Steering cap | 39. Yoke pin | | |
| 30. Adjusting wedge | 40. Hub pin | | |
| 31. Clamp ring | 41. Hub | | |
| 32. Shim | 42. Bearing cap | | |
| 33. Wheel bearing | 43. Shim | | |
| 34. Bearing arm (I.H.) | 44. Shim | | |
| 35. Retainer plate | 45. Shim | | |
| 36. Shim | 46. Shim | | |
| 37. Shim | 47. Wheel cover | | |

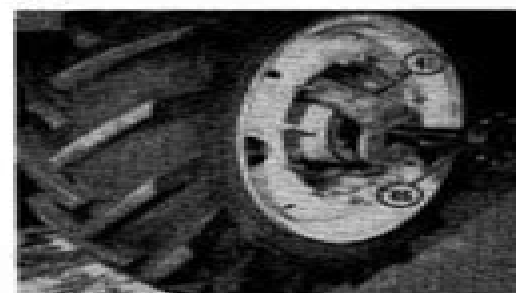


Fig. 10—After steering axle (40) being removed, item (41) is power yoke. Refer also to Fig. 11.

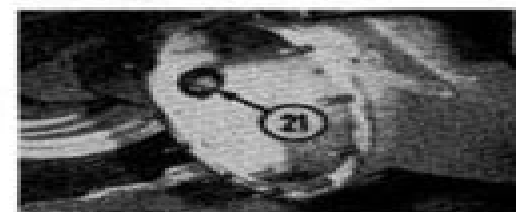


Fig. 11—When removing axle use caution not to damage the oil seal (21) shown. Differential and carrier hubs have been removed for clarity.

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