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Engine Make	Own	Own	Own	Own	Own
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Bore-Inches	3-3/8	37Va	3-3/8	3-3/8	3-3/8
Stroke-Inches	4	4	4	4-1/16	47/4
Displacement-Cubic Inches	144	1.5-4	1.444	146	153
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Cylinder Sleeves Wet or Dry?	West.	West	West.	Nome	1N-power
Forward Speeds-Number of	8	8	8 .	8	8
Main Bearings-Number of	15	5	-5	3	3
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Regulator Make	Lucas	Delco-Remy (1)	Lucas		Delco-Remy
Starter Make	Lucas	Delco-Remy (1)	Lucas	Delco Remy	
Distributor Make			Lucas (2)	THI	IH
(1) B-414, 364 and 384 Lucas. (2) 354	Delco-Remy.				

Ih B414 Service Manual

Patrick Vollmar

Ih	B414	Service	Manual:
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