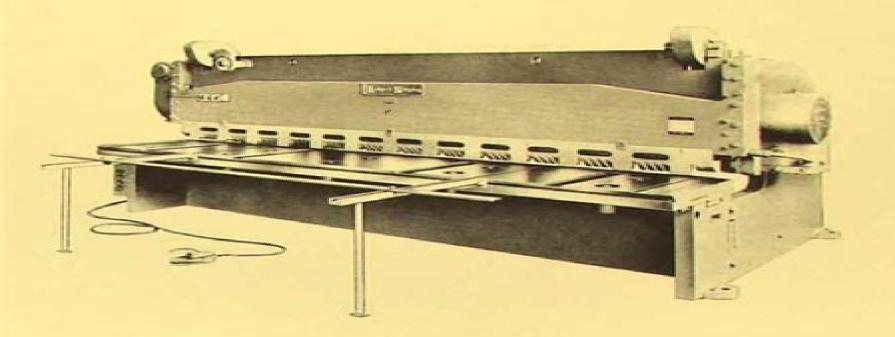
# Lodge & Shipley

# **Repair Parts Manual**



Squaring series shears



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THE LODGE & SHIPLEY COMPANY

# **Lodge And Shipley Shear Manual**

**Kathleen Armour** 

## **Lodge And Shipley Shear Manual:**

Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts
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Industrial Equipment News ,1973 Forming of Titanium and Titanium Alloys D. E. Strohecker,1967 This report represents a portion of the information contained in the March 1967 revised edition of the Aircraft Designer's Handbook for Titanium and Titanium Alloys which was prepared by the Defense Metals Information Center under the joint sponsorship of the U S Air Force Research and Technology Division and the Federal Aviation Agency The important techniques discussed include 1 brake forming 2 stretch forming 3 deep drawing 4 trapped rubber forming 5 tube bulging 6 bending 7 drop hammer forming 8 roll forming 9 roll bending 10 spinning 11 shear forming 12 dimpling 13 joggling and 14 hot sizing Auxiliary metalworking operations preparation for forming blank heating methods lubricants for forming and tooling materials are discussed Other data available in the open literature have been summarized and referenced to present a comprehensive picture on the state of the art of these fabrication methods as related to titanium and its alloys Author

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