

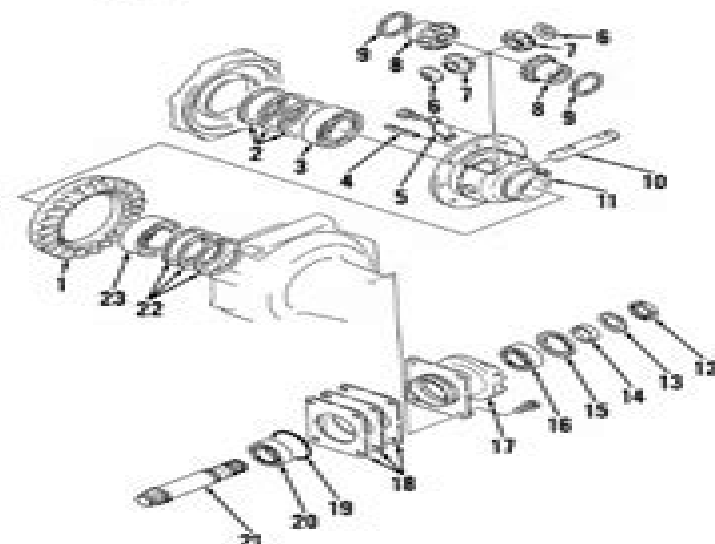


Fig. 8—Exploded view of four-wheel drive front differential used on Model 234.

- | | |
|------------------------------|---------------------------------|
| 1. Ring gear | 19. Lockwasher |
| 2. Shim set | 20. Oil seal bushing |
| 3. Bearing | 21. Oil seal |
| 4. Pinion shaft retainer pin | 22. Pinion shaft bearing, outer |
| 5. Support lock | 23. Pinion case |
| 6. Thrust washer | 24. Shim set |
| 7. Pinion gear | 25. "O" ring |
| 8. Side gear | 26. Pinion shaft bearing, inner |
| 9. Thrust washer | 27. Pinion shaft |
| 10. Pinion shaft | 28. Shim set |
| 11. Differential case | 29. Bearing |
| 12. Pinion bearing locknut | |

halves together, differential bearing preload will be adjusted by installing different thickness shims (2—Fig. 8). Refer to Fig. 14. Lay a straightedge across the end of each housing (2), then measure and record clearances "A" (3), "B" (4) and "C" (5). Subtract clearance "B" (4) from clearance "C" (5) and call the difference "D". Difference between clearance "A" (3) and clearance "D" will equal total bearing clearance. Select a shim pack (2—Fig. 8) that will reduce total bearing clearance to 0-0.1 mm (0-0.004 inch). Assemble housing halves together using "Loctite" 515 sealer or equivalent as a gasket. Torque mounting bolts to 25-30 N·m (18-22 ft.-lbs.) for Model 234 and 50-60 N·m (36-43 ft.-lbs.) for Models 244 and 254.

Differential fill capacity is 2.5 liters (2.6 quarts) of SAE 85W140 gear oil which is checked by removing plugs from each wheel case.

When installing front axle assembly to tractor subframe, install correct shim

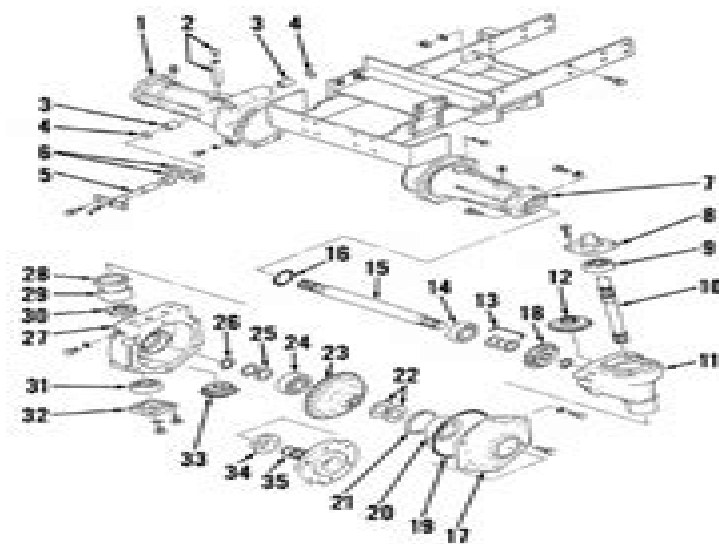
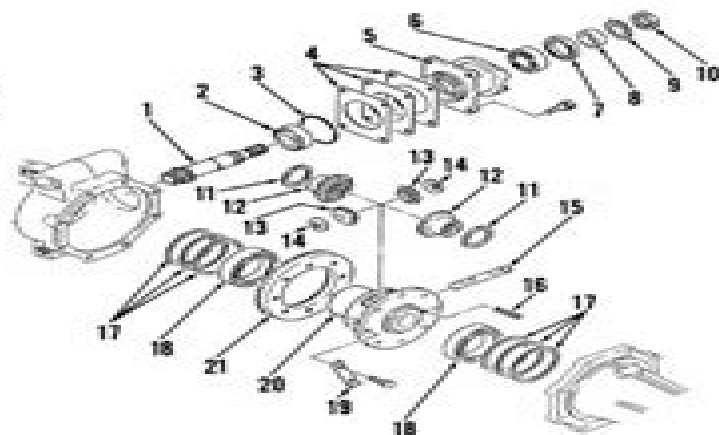


Fig. 9—Exploded view of four-wheel drive front axle assembly available on Models 244 and 254.

- | | | |
|------------------------|------------------------|--------------------|
| 1. Bearing, R.H. | 16. Shim set | 31. Bearing, inner |
| 2. V-belt take off pin | 17. Bearing | 32. Shim set |
| 3. Bushing | 18. Differential shaft | 33. Wheel hub case |
| 4. "O" ring | 19. "O" ring | 34. Oil seal |
| 5. Coupler pivot shaft | 20. Cover | 35. Bushing |
| 6. Shim set | 21. Pinion gear | 36. Bearing |
| 7. Mounting L.H. | 22. "O" ring | 37. Cover |
| 8. Bearing holder | 23. Bearing, outer | 38. Pinion gear |
| 9. Bearing | 24. Snap ring, outer | 39. Oil seal |
| 10. King pin shaft | 25. Shim set | 40. Wheel shaft |
| 11. King pin cover | 26. Barrel gear | |
| 12. Pinion gear | | |

Fig. 10—Exploded view of four-wheel drive front differential used on Models 244 and 254.

- | |
|--------------------------------|
| 1. Pinion shaft |
| 2. Pinion shaft bearing, inner |
| 3. "O" ring |
| 4. Shim set |
| 5. Pinion case |
| 6. Pinion shaft bearing, outer |
| 7. Oil seal |
| 8. Oil seal bushing |
| 9. Lockwasher |
| 10. Pinion bearing locknut |
| 11. Thrust washer |
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| 17. Shim set |
| 18. Bearing |
| 19. Support lock |
| 20. Differential case |
| 21. Ring gear |



Ih 234 Tractor Repair Manual

Yijin Wang



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Monthly Catalogue, United States Public Documents ,1994 *Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983).* ,1989 **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1994 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index *Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679).* ,1989 **Index of Technical Publications** United States. Department of the Army,1977 United States Government Publications Monthly Catalog ,1941

The Top Books of the Year
The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous engrossing novels captivating the hearts of readers worldwide. Let's delve into the realm of bestselling books, exploring the engaging narratives that have charmed audiences this year.

It Ends with Us : Colleen Hoover
This heartfelt tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph.

The Seven Husbands of Evelyn Hugo : Taylor Jenkins Reid
This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reid's absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery.

Where the Crawdads Sing : Delia Owens
This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting.

These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered.

The novel begins with Richard Paffen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts.

The Secret History is a masterful and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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