

Refer to Figure 4.

25. Place the radiator fan assembly on a clean level surface as shown and add supports (2) as necessary to stabilize the assembly.
26. Remove cap screws and lockwashers (11) that secure the hub mount (12) to the tapered bearing (13).
27. Install cap screws (11) into the threaded removal holes (26) of the hub mount (12).
28. Slightly tighten cap screws (11), one half turn at a time, until the fan blade assembly (7) with hub mount (12) pulls free of the tapered bearing (13). Carefully remove the fan blade assembly (7) and hub mount (12).
29. Loosen structure (25) that secures the tapered bearing (13) to the motor shaft (25). Remove the tapered bearing (13).
30. Remove the square key (18) from the motor shaft (25).
31. For assembly purposes, place alignment marks on the fan guard (2) and the mounting flange of the radiator fan motor (25).
32. Remove cap screws, washers, and locknuts (26) that secure the fan guard (2) to the radiator fan motor (25). Remove the fan guard (2).
33. Remove any hydraulic things (7) still attached to the radiator fan motor (25).

Cleaning And Inspection



WARNING

Solvents and cleaning solutions can be hazardous. Serious personal injury may result from misuse of these products. Read and follow all the manufacturer's recommendations concerning solvents and cleaning solutions.

1. All components should be thoroughly cleaned with an appropriate cleaning solvent, air dried, and carefully inspected.
2. Check that the fan hub and both the motor and external surfaces of the hub bearing are clean and smooth. Remove any burrs or sharp edges with a fine file, hone, emery cloth, or crocus cloth.
3. All "soft parts", such as O-rings should be replaced.

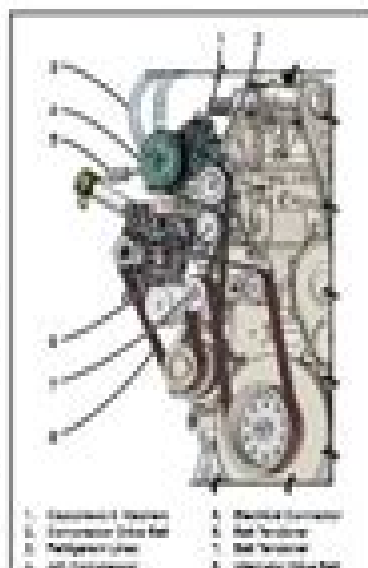


Figure 2
A/C Compressor

4. Inspect the integrity of the hydraulic hoses/pipes that are connected to the radiator fan motor. Repair or replace if required.
5. All Loctite[®], Penetrant[®], or other sealant residue should be removed from threads of hardware and the mounting surfaces of parts that are going to be reused. Prior to applying new threadlocking compounds or sealants, clean threads and surfaces with Loctite[®] 7000 Cleaner to ensure best performance of products.
6. In the event of severe defects, contact factory personnel for decisions whether to repair or replace any major component.

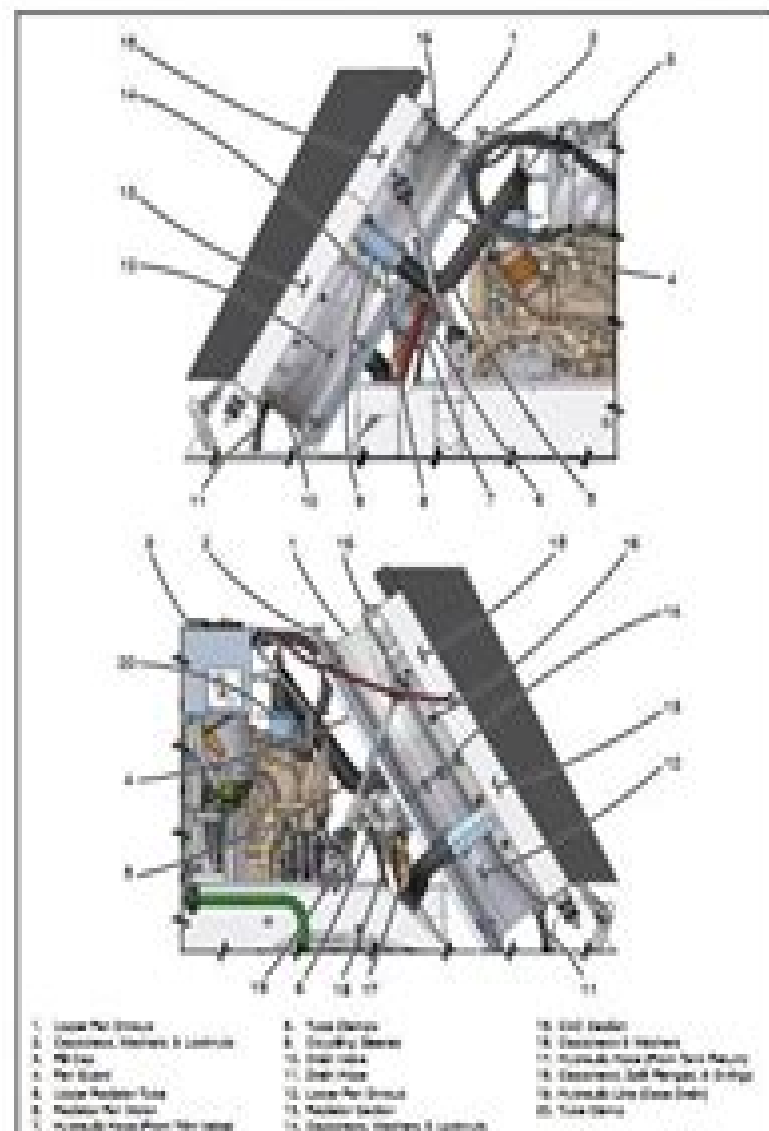


Figure 3
Radiator Fan Motor

Htc 8650 Manual

Thomas Griffiths



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Table of Contents Htc 8650 Manual

1. Understanding the eBook Htc 8650 Manual
 - The Rise of Digital Reading Htc 8650 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Htc 8650 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Htc 8650 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Htc 8650 Manual
 - Personalized Recommendations
 - Htc 8650 Manual User Reviews and Ratings
 - Htc 8650 Manual and Bestseller Lists
5. Accessing Htc 8650 Manual Free and Paid eBooks
 - Htc 8650 Manual Public Domain eBooks
 - Htc 8650 Manual eBook Subscription Services
 - Htc 8650 Manual Budget-Friendly Options
6. Navigating Htc 8650 Manual eBook Formats

- ePub, PDF, MOBI, and More
- Htc 8650 Manual Compatibility with Devices
- Htc 8650 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Htc 8650 Manual
 - Highlighting and Note-Taking Htc 8650 Manual
 - Interactive Elements Htc 8650 Manual
- 8. Staying Engaged with Htc 8650 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Htc 8650 Manual
- 9. Balancing eBooks and Physical Books Htc 8650 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Htc 8650 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Htc 8650 Manual
 - Setting Reading Goals Htc 8650 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Htc 8650 Manual
 - Fact-Checking eBook Content of Htc 8650 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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