

Table 1. Wiring Connections.

Flame Safeguard Control Model	Q624A Ter minal	Flame Safeguard Control Terminal
RA890-0 and R-4795	T1 T2	4 L2
R4126, R4127, R4140, and BC7000	T1 T2	Appropriate ignition terminal as specified on programmer instruction sheet. L2
R4150	T1 T2	L2 Appropriate ignition terminal as specified on programmer instruction sheet.
RM7800	T1 T2	10 L2

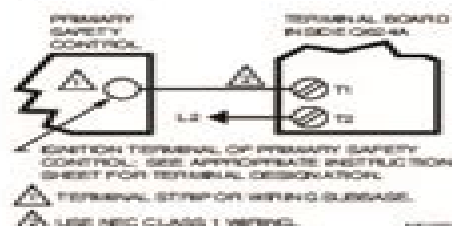


Fig. 4. Q624A connections for RA890-0, R4795, R4126, R4127, R4140, BC7000 and 7800 SERIES flame safeguard controls.

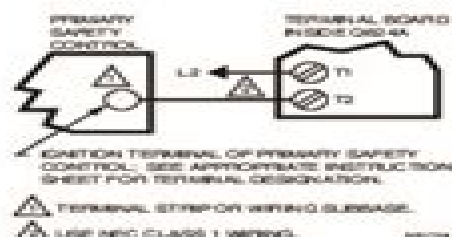


Fig. 5. Q624A connections for R4150 flame safeguard control.

## CHECKOUT

After the Q624A installation and wiring has been completed, make the following checks to ensure that the system is working properly.

### Ignition Spark Response Test

The flame relay should not respond (pull in) to ignition spark. To determine flame detector's sensitivity to ignition spark, perform the following steps:

1. Shut off the fuel supply to both pilot and main fuel valves manually.
2. Start system by raising the controller set point or by pressing the Start button.
3. Energize the Q624A Solid State Spark Generator so ignition spark is produced between electrode and ground.
4. Check to be sure that ignition has not occurred (there should be no flame). Repeat steps 1 through 3 above until there is no flame.
5. Check the flame relay on the flame safeguard control. If the relay has not pulled in, the system is operating properly. Continue check out with the pilot turndown test.
6. If the flame relay pulls in, stop the system, replace the Q624A, and repeat steps 2 through 5.
7. If the flame relay pulls in after replacing the Q624A, stop the system, replace the flame safeguard control, and repeat steps 2 through 5.
8. If the flame relay pulls in after replacing the flame safeguard control, contact the local Honeywell branch office.

### Pilot Turndown Test

Refer to the flame safeguard control instructions for the exact procedure to be used in performing the pilot turndown test.

### Final Checkout

After other checks have been completed, restore the system to normal operation and observe at least one complete cycle of operation to be sure of satisfactory burner operation.

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**Rodney L. Bates, Portland State  
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## **Table of Contents Honeywell Q624a Manual**

1. Understanding the eBook Honeywell Q624a Manual
  - The Rise of Digital Reading Honeywell Q624a Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Honeywell Q624a Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Honeywell Q624a Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Honeywell Q624a Manual
  - Personalized Recommendations
  - Honeywell Q624a Manual User Reviews and Ratings
  - Honeywell Q624a Manual and Bestseller Lists
5. Accessing Honeywell Q624a Manual Free and Paid eBooks
  - Honeywell Q624a Manual Public Domain eBooks
  - Honeywell Q624a Manual eBook Subscription Services
  - Honeywell Q624a Manual Budget-Friendly Options

6. Navigating Honeywell Q624a Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Honeywell Q624a Manual Compatibility with Devices
  - Honeywell Q624a Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Honeywell Q624a Manual
  - Highlighting and Note-Taking Honeywell Q624a Manual
  - Interactive Elements Honeywell Q624a Manual
8. Staying Engaged with Honeywell Q624a Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Honeywell Q624a Manual
9. Balancing eBooks and Physical Books Honeywell Q624a Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Honeywell Q624a Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Honeywell Q624a Manual
  - Setting Reading Goals Honeywell Q624a Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Honeywell Q624a Manual
  - Fact-Checking eBook Content of Honeywell Q624a Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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