

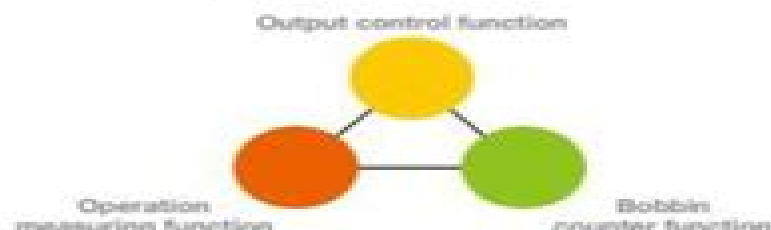


■ CP-18A



■ CP-180A

The production support function actually consists of three different functions (six different modes), which are the output control function, operation measuring function and bobbin counter function. Each with its own production support effect. An appropriate function (mode) can be selected as required. The parameter setting can be done on the panel located on the top of the sewing machine, thereby helping reduce operator fatigue during setup changing.



Three different functions

(Six different modes)

Output control function

- Target No. of products display mode

Under the target No. of products display mode, the target number of products and the actual number of products produced according to the work hours are displayed.

- Target-actual result difference display mode

In the under target-actual result difference display mode, the difference between the target number of products and the actual number of products produced is displayed.

Since operators are able to work while checking their actual number of products on the panel at all times, they can strengthen their sense of purpose of achieving the target, thereby increasing productivity. Operators can visually check the progress of their work in real time, leading to the early detection of any problems and the execution of early corrective measures.

Operation measuring function

- Sewing machine availability display mode

Under the sewing machine availability display mode, the average sewing machine availability in the previous cycle and the current cycle is displayed.

- Pitch time display mode

Under the pitch time display mode, the average process machining time in the previous cycle and the current cycle is displayed.

- Average speed of stitch display mode

Under the average speed of stitch display mode, the accumulated speed of stitch in the previous cycle and the current cycle is displayed.

Since the sewing machine operation status, pitch time (process machining time), can be automatically measured, process analysis, line arrangement and confirmation of facility efficiency can be obtained with ease. As a result, the man-hours required for production control are reduced.

Bobbin counter function

- Bobbin counter display mode

The operator is notified that the bobbin needs to be replaced before the bobbin thread runs out.

Since the operator is notified of the time to replace the bobbin, the operator is no longer required to carry out the re-sewing of seams sewn without bobbin thread, thereby increasing working efficiency. In addition, the operator carries out his/her work under a stress-free environment without worrying about needle-hole damage to the material, which is likely to be made when sewing without bobbin thread.

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TD Snyder

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'TD Snyder' text.

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Table of Contents Manual Juki Cp 18

1. Understanding the eBook Manual Juki Cp 18
 - The Rise of Digital Reading Manual Juki Cp 18
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Juki Cp 18
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Juki Cp 18
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Juki Cp 18
 - Personalized Recommendations
 - Manual Juki Cp 18 User Reviews and Ratings
 - Manual Juki Cp 18 and Bestseller Lists
5. Accessing Manual Juki Cp 18 Free and Paid eBooks
 - Manual Juki Cp 18 Public Domain eBooks

- Manual Juki Cp 18 eBook Subscription Services
- Manual Juki Cp 18 Budget-Friendly Options
- 6. Navigating Manual Juki Cp 18 eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Juki Cp 18 Compatibility with Devices
 - Manual Juki Cp 18 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Juki Cp 18
 - Highlighting and Note-Taking Manual Juki Cp 18
 - Interactive Elements Manual Juki Cp 18
- 8. Staying Engaged with Manual Juki Cp 18
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Juki Cp 18
- 9. Balancing eBooks and Physical Books Manual Juki Cp 18
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Juki Cp 18
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Juki Cp 18
 - Setting Reading Goals Manual Juki Cp 18
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Juki Cp 18
 - Fact-Checking eBook Content of Manual Juki Cp 18
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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