



Piston ring end gap
Top ring
 End gap (installed)
 0.19–0.31 mm (0.0075–0.0122 in)
 Limit
 0.56 mm (0.0220 in)
2nd ring
 End gap (installed)
 0.30–0.45 mm (0.0118–0.0177 in)
 Limit
 0.80 mm (0.0315 in)
Oil ring
 End gap (installed)
 0.10–0.35 mm (0.0039–0.0138 in)

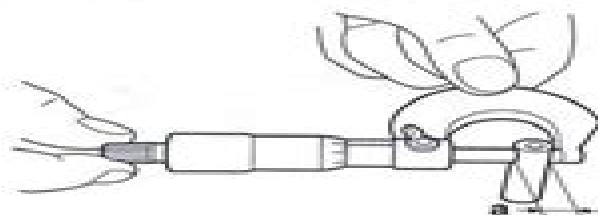
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CHECKING THE PISTON PIN

1. Check:
 - Piston pin
 Blue discoloration/grooves → Replace the piston pin and then check the lubrication system.
2. Measure:
 - Piston pin outside diameter "a"
 Out of specification → Replace the piston pin.



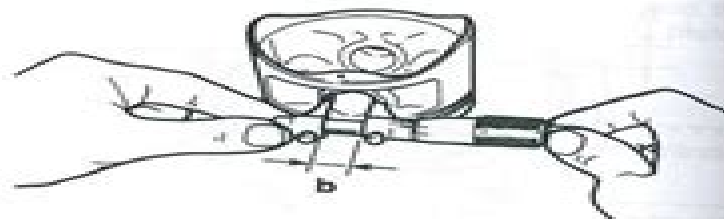
Piston pin outside diameter
 16.991–17.000 mm
 (0.6689–0.6693 in)
 Limit
 16.970 mm (0.6681 in)



3. Measure:
 - Piston pin bore diameter "b"
 Out of specification → Replace the piston.



Piston pin bore inside diameter
 17.002–17.013 mm
 (0.6694–0.6698 in)
 Limit
 17.043 mm (0.6710 in)



4. Calculate:
 - Piston-pin-to-piston-pin-bore clearance
 Out of specification → Replace the piston pin and piston as a set.
 - Piston-pin-to-piston-pin-bore clearance =
 Piston pin bore diameter "b" -
 Piston pin outside diameter "a"



Piston-pin-to-piston-pin-bore clearance
 0.002–0.022 mm (0.0001–0.0009 in)

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INSTALLING THE PISTON AND CYLINDER

1. Install:
 - Top ring "1"
 - 2nd ring "2"
 - Lower oil ring rail "3"
 - Upper oil ring rail "4"
 - Oil ring expander "5"

TIP

Be sure to install the top ring and 2nd ring so that the manufacturer's marks or numbers face up.



2. Install:
 - Piston "1"
 - Piston pin "2"
 - Piston pin clips "3" **New**

TIP

- Apply engine oil to the piston pin.
- Make sure the mark "a" on the piston points to-

Manual Fr Sportsman Polaris 2002

L Reisser



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Manual Fr Sportsman Polaris 2002 Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has been apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Manual Fr Sportsman Polaris 2002**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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