



Fig. 1-9 ① Valve guide driver (07942-3290200)



Fig. 1-10 ① Oil holes ② Rubber inserts



Fig. 1-11 ① Index mark ② "T" mark



Fig. 1-12 ①, ② Tappet wrench (07908-3290000)

**NOTE:**

After installing a new valve guide, be sure to finish its inside surface with reamer (Tool No. 07984-2000000).

**Key to Assembly**

1. Installation of valve springs.  
Install valve spring on valve with its smaller pitch side facing valve head, since pitches of valve spring are not uniform.
2. Installation of cylinder head gasket.  
Install cylinder head gasket in right place; otherwise internal gases may leak.
3. Inspection of oil holes.  
Make sure all oil holes (one in each camshaft bearing and two in oil sump) are not clogged.
4. Inspection of rubber inserts.  
Make sure all rubber inserts are inserted in place, since they are provided to prevent resonance.

**NOTE:**

Tighten the cylinder block and head bolts slowly in a criss-cross pattern. Tighten them to the specified torque.

**Adjustment of Tappets**

Too large tappet clearance may cause noisy tappet operation, and too small clearance may cause a damage to valves and insufficient power. This is why tappet clearance should be maintained properly.

1. Remove inlet and exhaust tappet covers.
2. Remove generator cover.
3. Hand-rotate generator rotor CCW (Counter clockwise) while watching the movement of cylinder inlet tappets. Stop rotating the rotor when index mark ① is aligned with mark "T" ② with piston at TDC (Top Dead Center) position on compression stroke. Inlet and exhaust valves should now be in fully closed position.
4. Check tappet clearance by inserting feeler gauge into between valve stem and tappet adjusting screw. If the clearance is correct, there will be a slight drag or resistance as the gauge is inserted. The standard tappet clearances are:  
Inlet: 0.05 mm (0.002 in.) (cold condition)  
Exhaust: 0.08 mm (0.003 in.)
5. Adjust the clearance by loosening lock nut ③ and turning tappet adjusting screw ④. Use tappet wrench (Tool No. 07908-3290000). Tappet wrench consists of tappet wrench A and B.

**NOTE:**

Make sure the adjustment has not been disturbed while tightening lock nut.

# Honda Xl 250 User Manual

**John Haynes**



## **Honda Xl 250 User Manual:**

**Honda XL 250-350 Trail Bikes Owners Workshop Manual** Jeff Clew, 1974-01-01      **Honda XL/XR 250 & 500 Owners Workshop Manual** Pete Shoemark, 1981-01-01      Honda XL/XR 250 and 500 Owners Workshop Manual John Haynes, 1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index      Dogtown Elyssa East, 2009-12 The area known as Dogtown an isolated colonial ruin and surrounding 3 000 acre woodland in storied seaside Gloucester Massachusetts has long exerted a powerful influence over artists writers eccentrics and nature lovers But its history is also woven through with tales of witches supernatural sightings pirates former slaves drifters and the many dogs Revolutionary War widows kept for protection and for which the area was named In 1984 a brutal murder took place there a mentally disturbed local outcast crushed the skull of a beloved schoolteacher as she walked in the woods Dogtown s peculiar atmosphere it is strewn with giant boulders and has been compared to Stonehenge and eerie past deepened the pall of this horrific event that continues to haunt Gloucester even today In alternating chapters Elyssa East interlaces the story of this grisly murder with the strange dark history of this wilderness ghost town and explores the possibility that certain landscapes wield their own unique power East knew nothing of Dogtown s bizarre past when she first became interested in the area As an art student in the early 1990s she fell in love with the celebrated Modernist painter Marsden Hartley s stark and arresting Dogtown landscapes She also learned that in the 1930s Dogtown saved Hartley from a paralyzing depression Years later struggling in her own life East set out to find the mysterious setting that had changed Hartley s life hoping that she too would find solace and renewal in Dogtown s odd beauty Instead she discovered a landscape steeped in intrigue and a community deeply ambivalent about the place while many residents declare their passion for this profoundly affecting landscape others avoid it out of a sense of foreboding Throughout this richly braided first person narrative East brings Dogtown s enigmatic past to life Losses sustained during the American Revolution dealt this once thriving community its final blow Destitute war widows and former slaves took up shelter in its decaying homes until 1839 when the last inhabitant was taken to the poorhouse He died seven days later Dogtown has remained abandoned ever since but continues to occupy many people s imaginations In addition to Marsden Hartley it inspired a Bible thumping millionaire who carved the region s rocks with words to live by the innovative and influential postmodernist poet Charles Olson who based much of his epic Maximus Poems on Dogtown an idiosyncratic octogenarian who vigilantly patrols the land to this day and a murderer who claimed that the spirit of the woods called out to him In luminous insightful prose Dogtown takes the reader into an unforgettable place brimming with tragedy eccentricity and fascinating lore and examines the idea that some

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